1947
CADILLAC

Detailed
Specifications

DETAILED ENGINE SPECIFICATIONS

ENGINE	ALL SERIES
No. of cylinders	8
Valve arrangement	L-head
Bore and stroke	3½" x 4½"
Engine mounted on: front and rear	Vulcanized synthetic rubber
Rubber mounting used at	All points
No. of points of suspension	3
Engine make	Own
Engine model	47-61, 47-62, 47-60S, 47-75
Cylinder arrangement	90° V-type
Cylinder head material	Cast iron
Piston displacement	346 cu. in.
Taxable horsepower	39.20
Maximum brake horsepower at R.P.M.	150 at 3600
Standard compression ratio	7.25 to 1
Standard compression pressure (lbs.)	182 at 1000 R.P.M.

PISTONS AND RINGS	
Piston material	Aluminum alloy
Piston features	T-slot anodized finish
Piston weight, lbs. (without rings, pin or locking rings)	1.197
Piston weight, lbs. (with rings, pin and locking rings)	1.593
Piston length	4⅛"
Piston clearance (top of skirt)	.0019" to .0023"
No. of oil rings used per piston	1
No. of compression rings used per piston	2

RODS AND PINS	
Wrist pin length	3⅛"
Wrist pin diameter	⅞"
Is wrist pin locked in piston or floating?	Floating
Wrist pin clearance	.00005"-.0001" @ 70° F.
Wrist pin hole finish	Diamond bore in rod, Bearingized in piston

DETAILED ENGINE SPECIFICATIONS
Continued

RODS AND PINS—Continued	ALL SERIES
Connecting rod length, center to center	8¾"
Connecting rod material	#1035 steel
Connecting rod weight, including bearings, lbs	2.0625
Crankpin journal diameter and length	2.460" x 2 5/16"
Connecting rod bearing material	Steel backed type, copper nickel matrix with babbitt overlay
Lower connecting rod bearing clearance	.0015"
Lower connecting rod bearing end play	.008-.014"
Lower connecting rod bearing poured, spun or separate	Separate
Rods and pistons removed from	Above

CRANKSHAFT	
Vibration dampener	Torsional
Crankshaft counterweights used	6
Torsional vibration dampener type	Laminated springs
Bending vibration dampener type	Flywheel
Which main bearing takes thrust?	Center (#2)
Crankshaft end play	.001-.005"
Main bearing material	Steel backed type, copper nickel matrix with babbitt overlay
Main bearing clearance	.0015"
Main bearing type	Precision inserts
No. 1 main bearing journal, diameter and length	2½" x 1 5/32"
No. 2 main bearing journal, diameter and length	2½" x 1 5/32"
No. 3 main bearing journal, diameter and length	2½" x 1 31/32"

DETAILED ENGINE SPECIFICATIONS
Continued

TIMING CHAIN	ALL SERIES
Timing chain make	Link belt
Timing chain model	Type #3766—TC-15
Timing chain length	23¼"
Timing chain, number of links	62
Timing chain width	1⅛" side guide
Timing chain pitch	⅜"
Timing chain adjustment	None

VALVES	
Intake valve length	5 33/64"
Intake valve head actual overall diameter	1.876-1.886"
Intake valve angle of seat	45°
Intake valve seat insert	None
Valve seat cooled by	Directed water circulation
Intake valve stem to guide clearance	.0023"
Intake valve lift	.335"
Intake valve spring pressure and length—	
With valve closed	63½ lbs.—1.926"
With valve open	145 lbs.—1.581"
Is tappet clearance automatically adjusted?	Yes
Exhaust valve length	5 33/64"
Exhaust valve angle of seat	45 degrees
Exhaust valve head actual overall diameter	1.626-1.636"
Exhaust valve seat insert	None
Valve seat cooled by	Directed water circulation
Exhaust valve stem to guide clearance	.0025"
Exhaust valve lift	.345"
Exhaust valve spring pressure and length—	
With valve closed	63½ lbs.—1.926"
With valve open	145 lbs.—1.581"
Tappet clearance adjustment	Automatic
Valve timing—	
Intake opens	T.D.C.
Intake closes	42 degrees A.B.C.
Exhaust opens	52 degrees B.B.C.
Exhaust closes	10 degrees A.T.C.

DETAILED ENGINE SPECIFICATIONS
Continued

LUBRICATION	ALL SERIES
Valve lifter lubrication method	Pressure
Lubricating system type	Pressure
Main bearing lubrication	Pressure
Connecting rod bearing lubrication	Pressure
Wrist pin lubrication	Pressure
Camshaft bearing lubrication	Pressure
Timing gear lubrication	Positive
Oil pump type	Helical gear
Oil grade recommended—S.A.E. viscosity	Lowest Temperature +32° F. 20W or S.A.E 20 +10° F. 20W −10° F. 10W Below −10° F. 10W and 10% kerosene
Normal oil pressure lbs. at M.P.H.	25# at 30 M.P.H.
Pressure at which relief valve opens	30 lbs.
Capacity of oil reservoir	7 quarts
Drain oil	2000 miles
Type of oil drain	Threaded plug
Oil reservoir gauge type	Dip stick
Chassis lubrication type	High pressure
Crankcase ventilation	Road draft type

FUEL	
Gasoline tank capacity	61, 62, 60S — 20 gallons 75—24 gallons
Fuel feed type	Camshaft pump
Carburetor make	Stromberg or Carter
Carburetor size	1¼"
Carburetor type	Plain tube
Up or down draft	Down draft
Single or dual	Dual
Heat adjustment	None
Automatic choke type	Thermostatic
Automatic choke make	Stromberg or Carter

DETAILED ENGINE SPECIFICATIONS
Continued

FUEL—Continued	ALL SERIES
Air cleaner make	A.C.
Intake silencer make	A.C.
Muffler type	3-pass.

COOLING	
Cooling circulation, type of	Pump
Water pump, type	Centrifugal
Water pump drive	Vee belt
Blocking thermostat make and control	Dole-thermostatic
Radiator core type	Tube and fin
Radiator core make	Harrison
Cooling capacity	25 quarts
Cylinder water jackets	Full length
Fan belt type	1—Vee belt
Fan belt length (pitch circumference)	35½"
Fan belt width, maximum	1$\frac{1}{64}$"
Fan drive ratio	.95 to 1

IGNITION	
Ignition unit make	Delco-Remy #1110807
Manual advance	20 degrees
Maximum automatic advance	21 to 24 degrees
Vacuum advance	18 degrees
Distributor breaker gap	.0125-.0175"
Timing, breaker points open at	5 degrees B.T.C.
Firing order	Front $\frac{2\text{-}4\text{-}6\text{-}8}{1\text{-}3\text{-}5\text{-}7}$ 1-8-7-3-6-5-4-2
Ignition coil make	Delco-Remy #1115129
Amperage draw of coil with engine stopped	4.4
Amperage draw of coil with engine idling	2.2
Spark plug thread	10 mm.
Spark plug model	#104
Spark plug make	A.C.
Spark plug gap	.028-.033"

DETAILED ENGINE SPECIFICATIONS
Continued

BATTERY	ALL SERIES
Battery make	Delco
Battery number	17K3W
Battery capacity—ampere hours	115
Battery bench charging rate—start	10
Battery bench charging rate—finish	8
Which battery terminal is grounded?	Negative
Location of battery	Under hood outside right frame sidebar

STARTING MOTOR	
Starting motor make	Delco-Remy #1107931 4 pole
Starting motor drive	Solenoid shifted gear
Automatic starting device	Delco-Remy push button
Starting motor pinion meshes flywheel	Front
Flywheel teeth, integral or steel ring	Steel ring
Gear ratio between starter armature and flywheel	17 to 1 approx.

GENERATOR	
Generator make	Delco-Remy 1102693
Generator driven by	Belt
Generator ventilation	Forced air
Voltage at cutout closing	6.1-6.6
Amperes to open cutout	0-2
Generator normal charging rate	34-36 amps. peak. Due to voltage regulation actual charging rate is controlled by state of charge of battery.
Car speed for minimum peak charging rate—approx.	27 M.P.H.
Generator belt	Vee—7/8"

DETAILED ENGINE SPECIFICATIONS
Continued

LAMPS	ALL SERIES
Lighting switch make	Delco-Remy 1995023
How are headlamps dimmed?	Depressed beam-foot switch
Headlight make	Guide sealed beam
Headlight cover glass diameter	6 11/16"
Parking light make	Guide
Tail light make	Guide
Horn type	Airtone
Horn make	Delco-Remy
Amperage draw of horns	17-21

CLUTCH	
Clutch make	Long
Operated dry or in oil	Dry
Clutch vibration insulator or neutralizer	Coil spring type
No. of clutch driven discs	1
Clutch facing material	Woven
Clutch facing inside diameter	7"
Clutch facing outside diameter	Series 61, 62, 60 Spec. —10 1/2" 75—11"
Clutch facing thickness	.137"
Number of facings required	2
Facing area	Series 61, 62, 60 Spec. —96.16 sq. in. 75—103.4 sq. in.

TRANSMISSION	
Transmission make	Own
No. of forward speeds	3
Control—on steering column	Manual
Gear ratio in high, standard axle	"61"-"62"—3.77 "60S"—3.77 "75"—4.27
Transmission ratio in second	1.53 to 1
Transmission ratio in low and reverse	2.39 to 1
Type of gears—1st and reverse	Sliding-helical

DETAILED ENGINE SPECIFICATIONS
Continued

TRANSMISSION—Continued	ALL SERIES
Type of gears—2nd	Constant mesh helical
Synchronous meshing 2nd and 3rd gears	Yes
Transmission oil capacity	4 pints
Transmission oil grade recommended—S.A.E. viscosity	S.A.E. 90 E.P.
Universal make	Mechanics
Universal model	#3-C
Universal type	Needle bearing
Universal joints lubricated	Permanently
Drive and torque taken through	Rear springs

DETAILED CHASSIS SPECIFICATIONS

REAR AXLE	Series "61", "62", "60 Spec."	Series "75"
Rear axle make	Own	Own
Rear axle type	Semi-floating	Semi-floating
Minimum road clearance under center of rear axle, tires inflated	8"	9"
Differential gear make	Own	Own
Rear axle oil capacity	5 pints	5 pints
Rear axle oil grade recommended—S.A.E. viscosity	90 Hypoid	90 Hypoid
Type of final gearing	Hypoid	Hypoid
Gear ratio, standard 5-pass. sedan	3.77	4.27
Gear ratio with Hydra-Matic Transmission	3.36	3.77
No. of teeth in ring gear	49	47
No. of teeth in pinion	13	11
Pinion adjustment	No adjustment	No adjustment
Pinion bearing adjustment	None	None
Are pinion bearings in sleeve?	No	No
Backlash between pinion and ring gear	.004-.010"	.004-.010"
Pinion bearing adjustment	Preloaded	Preloaded

DETAILED CHASSIS SPECIFICATIONS
Continued

TIRES AND WHEELS	Series "61", "62", "60 Spec."	Series "75"
Tire make	U. S. and Firestone	U. S. and Firestone
Tire size	7.00-15	7.50-16
Number of plies	4	6
Inflation pressure—front and rear	28#	Front 24# Rear 32#
Rim diameter	15"	16"
Rim width	5.50"	5.00"
Wheel type	Slotted disc	Slotted disc
Wheel make	Kelsey-Hayes	Kelsey-Hayes
SPRINGS		
Front, suspension, independent or conventional	Independent	Independent
Front spring type	Helical coil	Helical coil
Front spring material	GM #9260 steel	GM #9260 steel
Rear spring type	Semi-elliptic	Semi-elliptic
Rear spring material	GM #9260 steel	GM #9260 steel
Rear spring length	54½"	56½"
Rear spring width	2"	2"
Rear spring, number of leaves—5-pass. sedan	8	10
Spring leaves lubricated with	Wax impregnated liners	Wax impregnated liners
Spring shackles type, rear	Compression link	Compression link
Spring bushings type	Rubber	Rubber
Stabilizers	Front and rear	Front and rear
STEERING		
Steering gear type	Recirculating ball	Recirculating ball
Steering gear make	Saginaw	Saginaw
Caster angle	Neg. 1¾° to Neg. 2¾°	Neg. 1¾° to Neg. 2¾°
Camber angle	−⅜° to +⅜°	−⅜° to +⅜°
Toe-in inches	1/32" to 3/32"	1/32" to 3/32"

DETAILED CHASSIS SPECIFICATIONS
Continued

STEERING—Continued	Series "61", "62", "60 Spec."	Series "75"
Crosswise inclination of kingpin, degrees	5° 51′ to 0° camber	5° 51′ to 0° camber
Front suspension type	Forked arms	Forked arms
Front suspension make	Own	Own
Forked arm bearings, type	Threaded	Threaded
Overall steering ratio	23.53	24.58
BRAKES		
No. of complete brakes	4	4
Foot brakes, make	Bendix	Bendix
Foot brakes, type of mechanism	Hydraulic	Hydraulic
Vacuum booster make	None	None
Brake lining molded or woven	Molded	Molded
Brake drum material	Composite	Composite
Rear brake drum diameter	12″	12″
Rear brake internal or external	Internal	Internal
Rear brake lining, length per wheel—		
Forward shoe	$11\frac{17}{32}$″	$11\frac{17}{32}$″
Reverse shoe	$12\frac{31}{32}$″	$12\frac{31}{32}$″
Total	$24\frac{1}{2}$″	$24\frac{1}{2}$″
Rear brake lining width	2″	$2\frac{1}{2}$″
Rear brake lining thickness	$\frac{3}{16}$″	$\frac{3}{16}$″
Rear brake clearance	.010″	.010″
Front brake drum diameter	12″	12″
Front brake drum material	Composite	Composite
Front brake drum internal or external	Internal	Internal
Front brake lining, length per wheel—		
Forward shoe	$11\frac{17}{32}$″	$11\frac{17}{32}$″
Reverse shoe	$12\frac{31}{32}$″	$12\frac{31}{32}$″
Total	$24\frac{1}{2}$″	$24\frac{1}{2}$″

DETAILED CHASSIS SPECIFICATIONS
Continued

BRAKES—Continued	Series "61", "62", "60 Spec."	Series "75"
Front brake lining width	$2\frac{1}{4}$″	$2\frac{1}{4}$″
Front brake lining thickness	$\frac{3}{16}$″	$\frac{3}{16}$″
Front brake clearance	.010″	.010″
Total foot braking area	208 sq. in.	233 sq. in.
Per cent braking power on rear wheels	44.2	44.2
Hand brake location	Left side of dash	Left side of dash
Hand brake lever operates on	Rear service brakes	Rear service brakes
FRAME		
Frame make	A. O. Smith	A. O. Smith
Frame depth, maximum	$6\frac{5}{8}$″	$7\frac{7}{8}$″
Frame thickness, maximum	$\frac{9}{64}$″-"60S"—$\frac{5}{32}$″	$\frac{5}{32}$″
Flange width, maximum	2″	$2\frac{1}{4}$″
Wheelbase	126″-61, 129″-62 133″-60S	136″—75
Tread front	59″	$58\frac{1}{2}$″
Tread rear	63″	$62\frac{1}{2}$″
First serial number	"61"—5,420,001 "62"—8,420,001 "60S"—6,420,001	"75"—3,420,001
Serial number location	On front of right cylinder block above water pump—numbered at right angles to crankshaft.	
Overall length with bumpers	"61"—215″ "62"—220″ "60 Spec."—224″	"75"—227″
BEARINGS		
Starter motor commutator end bearing—type	In cast iron frame	In cast iron frame
Starter motor drive end bearing type	Bronze bushing	Bronze bushing
Starter motor drive end bearing size	$\frac{3}{4}$″ x $\frac{13}{16}$″ x $\frac{23}{32}$″	$\frac{3}{4}$″ x $\frac{13}{16}$″ x $\frac{23}{32}$″
Starter motor outboard bearing type	Bronze bushing	Bronze bushing

DETAILED CHASSIS SPECIFICATIONS
Continued

BEARINGS—Continued	Series "61", "62", "60 Spec."	Series "75"
Starter motor outboard bearing size	9/16" x 5/8" x 3/4"	9/16" x 5/8" x 3/4"
Generator commutator end bearing type	Bronze bushing	Bronze bushing
Generator commutator end bearing size or number	9/16" x 3/4" x 3/4"	9/16" x 3/4" x 3/4"
Generator drive end bearing make or type	N.D. Ball	N. D. Ball
Generator drive end bearing size or number	903203	903203
Clutch throwout bearing make or type	Bearings Co. of America	Bearings Co. of America
Clutch throwout bearing size or number	C.T.D.S.—56	C.T.D.S.—56
Transmission pocket or spigot bearing make or type	Hyatt Roller	Hyatt Roller
Transmission pocket or spigot bearing size or number	1294780	1294780
Clutch pilot bearing make or type	N.D. Ball	N.D. Ball
Transmission reverse idler bearing	Steel backed babbitt	Steel backed babbitt
Transmission main shaft front bearing make or type	N.D. Ball	N.D. Ball
Transmission main shaft rear bearing make or type	N.D. Ball	N.D. Ball
Transmission countershaft front bearing make or type	Needle bearing	Needle bearing
Transmission countershaft rear bearing make or type	Needle bearing	Needle bearing
Rear axle pinion shaft front bearing make or type	Timken Tapered Roller	Timken Tapered Roller

DETAILED CHASSIS SPECIFICATIONS
Continued

BEARINGS—Continued	Series "61", "62", "60 Spec."	Series "75"
Rear axle pinion shaft rear bearing make or type	Timken Tapered Roller	Timken Tapered Roller
Differential bearing, right, make or type	Timken Tapered Roller	Timken Tapered Roller
Differential bearing, left, make or type	Timken Tapered Roller	Timken Tapered Roller
Rear wheel bearing make or type	N.D. Ball	N.D. Ball
Front wheel inner bearing make or type	N.D. Ball	N.D. Ball
Front wheel outer bearing make or type	N.D. Ball	N.D. Ball
Kingpin upper bearing make or type	Steel backed bronze bushing	Steel backed bronze bushing
Kingpin lower bearing make or type	Steel backed bronze bushing	Steel backed bronze bushing
Rear spring front bushing	Rubber	Rubber
Rear spring rear bushing	Rubber	Rubber
Rear spring shackle bolt—upper	Rubber	Rubber
Rear spring shackle bolt—lower	Rubber	Rubber

The specifications contained herein do not apply to Cadillac Commercial Cars or Chassis. For detailed specifications on Commercial Chassis refer to the Cadillac Commercial Car and Chassis Catalogue.

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The 1947 Cadillac Detailed Specifications were compiled as of February, 1947 and were printed in U. S. A. The above reservations apply to all pages unless otherwise noted.

PRINTED IN U.S.A.

1947 MODEL - OPTION AND ACCESSORY PRICES

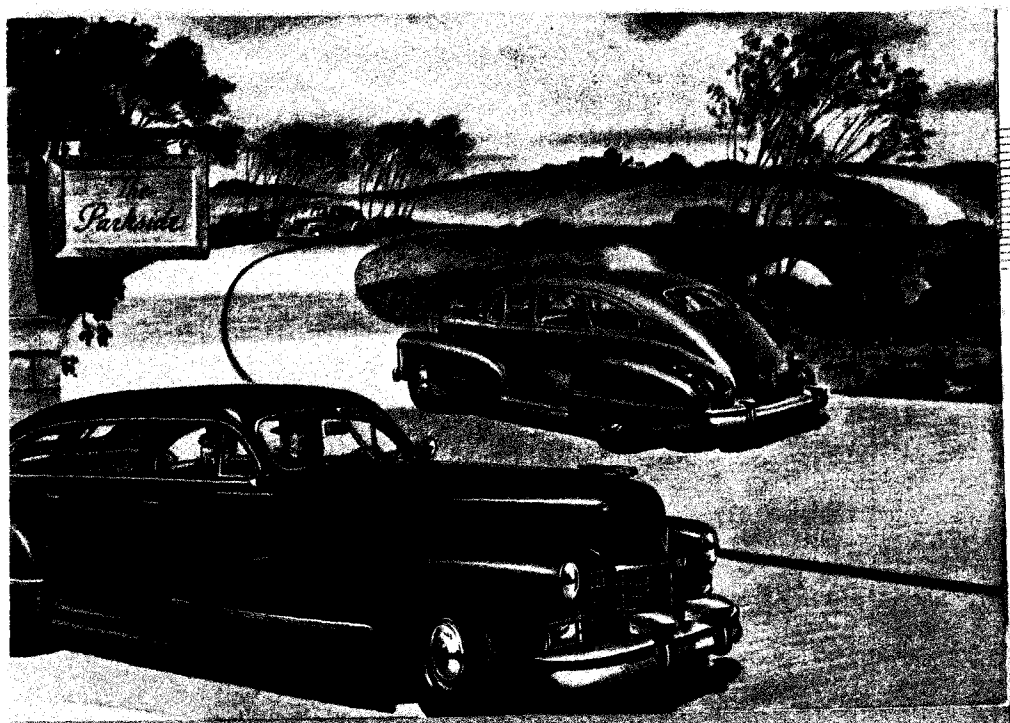
CODE	DESCRIPTION	SERIES	LIST	DEALER NET	DIST. NET	F.O.B.
	OPTIONS AND ACCESSORIES					
-	Aerial Vacuum - Front	ALL	12.95	9.60	8.45	.59
-	Aerial Vacuum - Rear	75	13.90	10.00	9.20	.63
Y	Disc - Wheel 4 (Option)	ALL	24.00	17.90	15.50	1.08
L	Frames - License Plate	ALL	3.50	2.20	1.83	.13
H	Heater - Ventilating Defroster	ALL	41.45	29.55	25.95	1.83
K	Heater - Automatic Underseat	61-62-60S	73.00	50.75	44.25	3.15
K	Heater - Automatic Underseat	75	82.00	56.25	48.85	3.40
T	Hydramatic Transmission (Option)	ALL	176.85	142.35	135.45	9.49
-	Kit - Coupe Adaptor	6107	3.10	2.10	1.80	.13
G	Light - Back Up	ALL	11.00	8.45	7.50	.50
M	Mirror - Glareproof (Option)	ALL	4.80	3.10	2.60	.20
N	Lights - Fog	ALL	29.00	18.90	16.00	1.12
S	Radio - Front Compt.	ALL	69.50	50.50	45.50	4.15
U	Radio - Rear Compt.	75	129.00	102.50	94.00	8.40
Z	Rings - Trim (5)	ALL	9.00	6.35	5.45	.38
P	Washer- Windshield	ALL	10.50	7.30	6.50	.46
J	Wheel - Steering Special (Option)	6107-6109 6207-6269	18.75	13.15	11.25	.79
	ACCESSORY GROUPS					
A	Lic.Frames, Trim Rings, Spec.Strg. Wheel, Glareproof Mirror	6107-6109 6207-6269	36.05	24.80	21.13	1.50
B	Lic.Frames, Disc, Spec.Strg. Wheel W/S Washer,Back Up Light, Gp.Mirror	6107-6109 6207-6269	72.55	52.10	45.18	3.16
C	Lic.Frames, Disc, W/S Washer, Back-Up Light, Glareproof Mirror	6267-60S - 75	53.80	38.95	33.93	2.37

ALLOWANCE FOR NON-INSTALLATION	NET
Radio, Front Compt.	$ 3.75
Vacuum Aerial	1.71
Ventilating Defroster Heater	5.83
Automatic Underseat Heater	8.55
Windshield Washer	2.68
Back Up Light	2.56

MISCELLANEOUS	NET	LIST
Dealer Will Call	$ 15.00	———
Handling and Packaging (Commercial Chassis)	3.50	———
Boat Docking	3.50	———
Anti Freeze -Per Qt.	.20	.25

---4 PLY--- TIRE SIZES ---6 PLY---	
Series 61, 62, 60S	700X15
Series 75	750X16

CADILLAC
ACCESSORIES



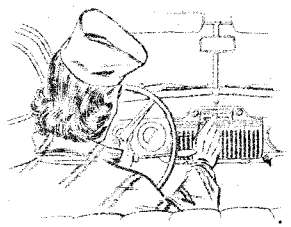
CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

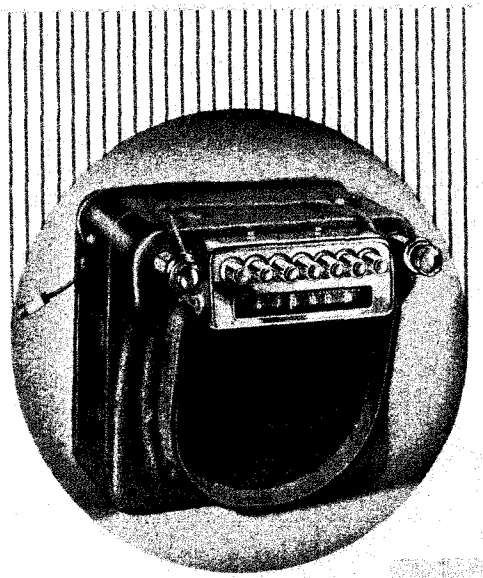
FOR YOUR CADILLAC

Cadillac is pleased to present a complete line of accessories designed to satisfy your desire for a little something more to add to the luxury, convenience and style of your new Cadillac motor car. The variety of accessories offered enables you to individualize your Cadillac and add to your motoring comfort and enjoyment.

FRONT COMPARTMENT RADIO

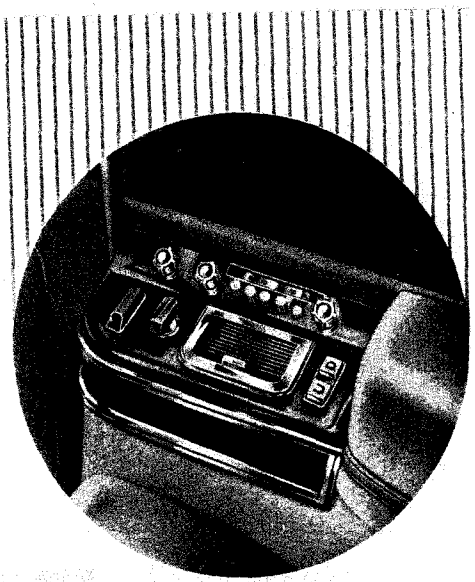
For your listening pleasure, Cadillac presents the new Cadillac Car Radio, complete with push-button station selections, manual control, three-way tone control and separate ON-OFF switch. This compact, powerful radio provides exceptional selectivity range and quality of tone.





$87.19 installed including aerial

The aerial, vacuum operated, is raised or lowered from inside the car.

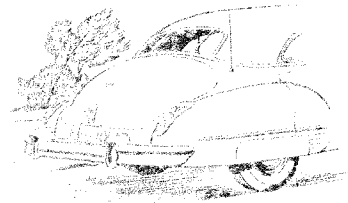


A separate rear compartment radio aerial, vacuum operated from inside of car.

$151.93 installed including aerial

REAR COMPARTMENT RADIO

The enjoyment of motoring in a Cadillac Series 75 is greatly increased by the installation of a rear compartment radio with push-button controls. Fine tone, range of reception and convenient arm rest controls allow rear seat passengers to enjoy radio at its finest.

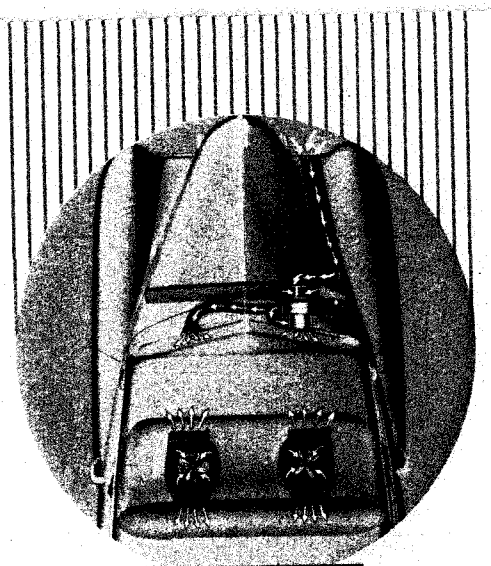


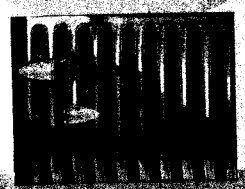
CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

AUTOMATIC HEATING SYSTEM

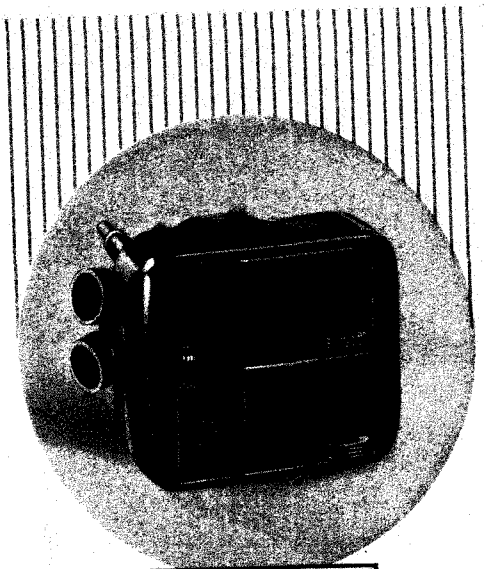
Two large heaters, installed under the front seat, heat both front and rear seat compartments, are thermostatically controlled. A windshield defrosting unit is also incorporated. A constant supply of fresh air enters through the All-Weather Ventilator.

For Series 47-61, 62, 60S, $76.15 installed
For Series 47-75, $85.40 installed

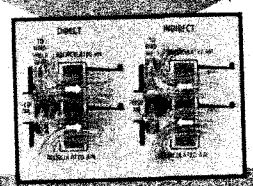




Heat and Defroster control buttons are on the instrument panel.



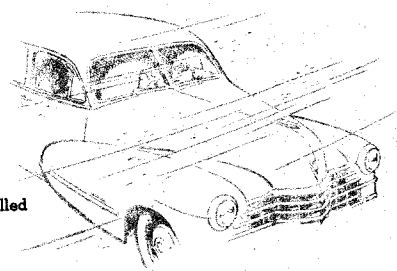
This diagram shows the flow of air through the heater for direct and indirect heat.



VENTILATING-DEFROSTING HEATER

Have wholesome fresh air warmed and circulated throughout your car by a Cadillac Ventilating-Defrosting Heater. A convenient control mounted on the dash regulates heated fresh air for direct or indirect flow and for use in defrosting the windshield.

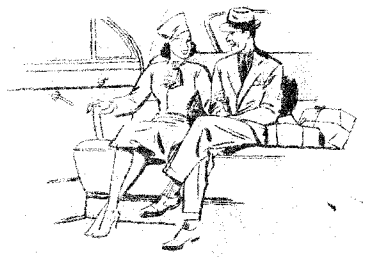
$43.28 installed

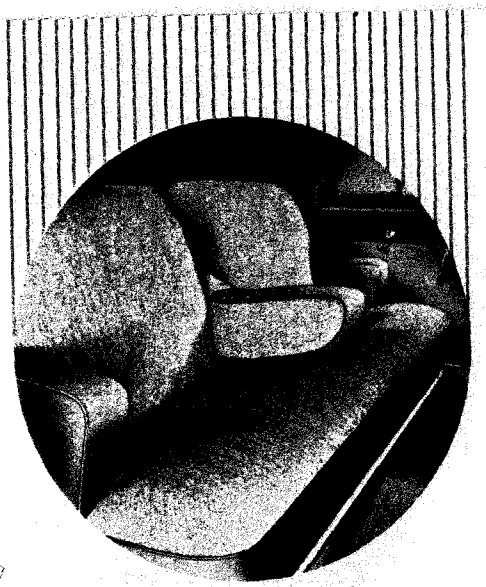


CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

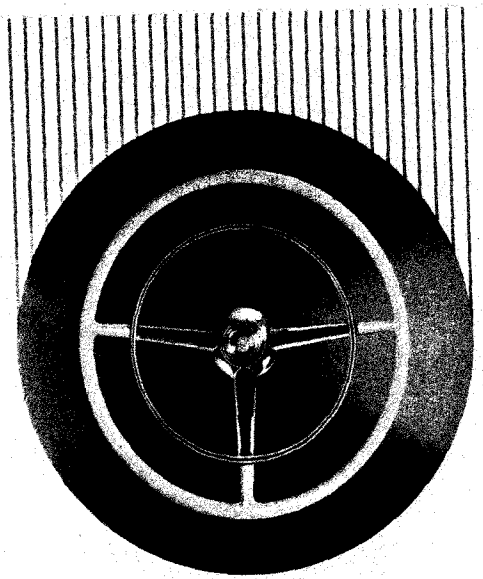
SEAT COVERS

Individualize and style your Cadillac with cool, comfortable, custom-built Seat Covers. These covers are available in a variety of colors and fabrics to fit your requirements. They protect upholstery from dirt and excessive wear, while retaining interior car appearance harmony.





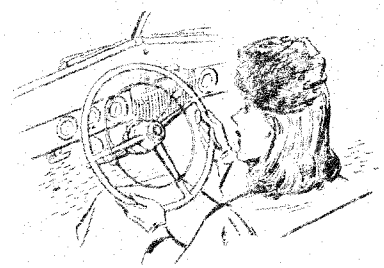
$27.00 per set installed



1946 Model (illustrated) $19.54 installed
1947 model, $19.54 installed

SPECIAL STEERING WHEEL

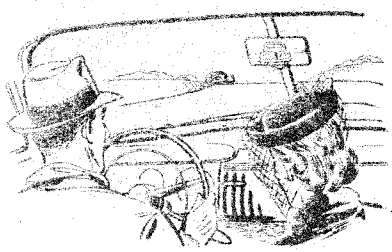
For added appearance and convenience, install the Cadillac Special Steering Wheel. A beautiful three-spoke wheel with circular horn ring, it is available as extra equipment for series 61 and 62 Cadillac cars.

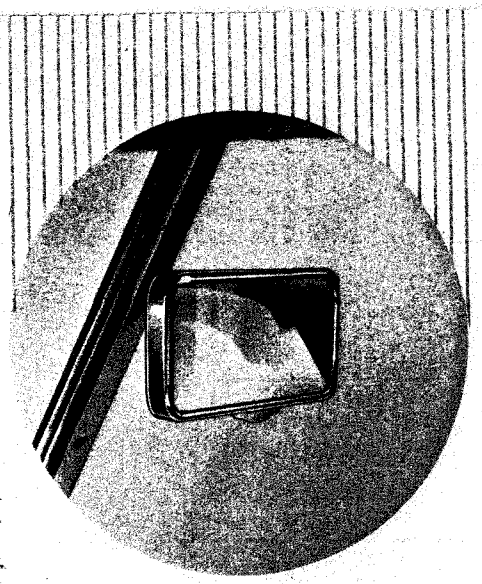


CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

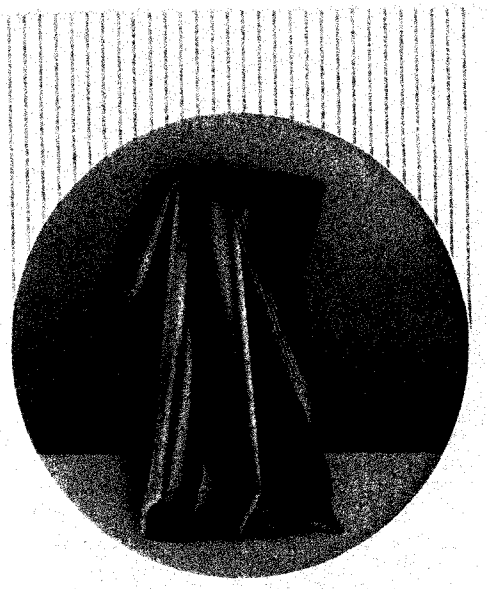
GLARE-PROOF MIRROR

Take the rear view mirror glare out of night driving by installing this two-position mirror. Light is reflected in a normal way when the mirror is in the "down" position, but glare is not reflected from the mirror when it is in the "up" position.





$5.00 installed



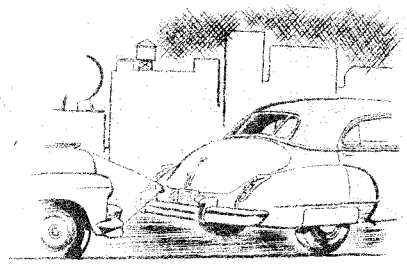
Lined with alpaca or plush, $55.00
Double broadcloth—not illustrated, $85.00
Monogram, $5.50

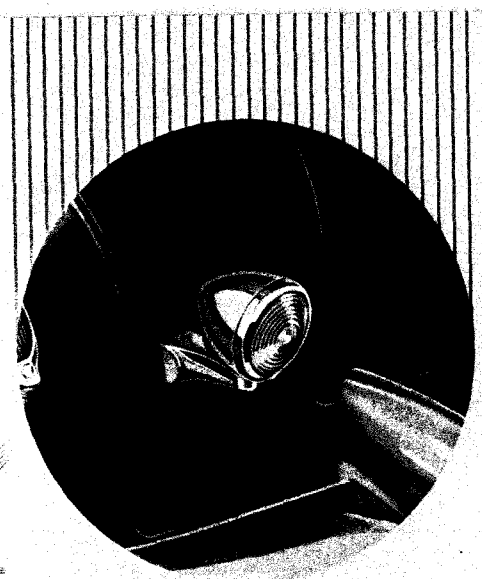
THE FLEETWOOD ROBE

Custom tailored to harmonize with Cadillac upholstery, and lined with either alpaca or crushed silk plush, the Cadillac Fleetwood Robe, with your monogram, will add distinction as well as comfort.

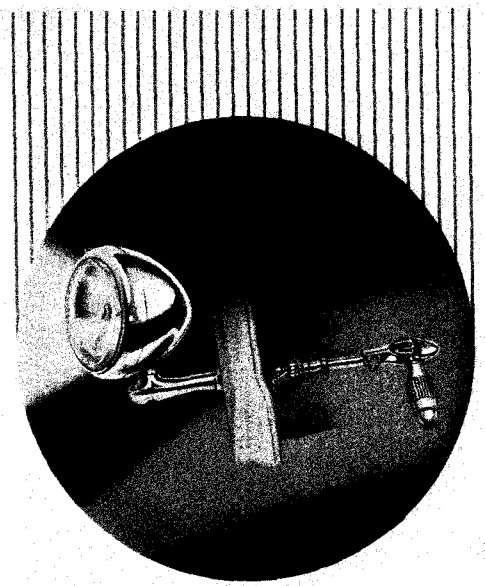
BACK-UP LIGHT

To add to driving ease and safety, install a Cadillac Back-Up Light. You will find it easier to back out of driveways or into parking spaces.





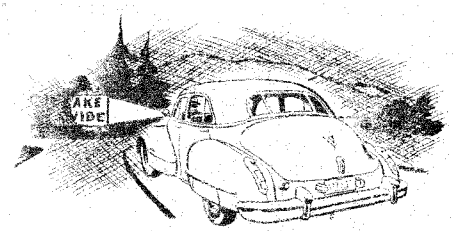
$11.50 installed



$21.60 installed

SPOTLIGHT

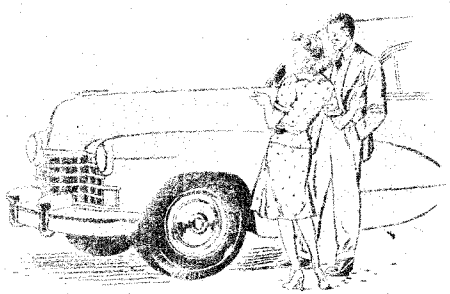
For directional-controlled lighting when driving at night, install a Cadillac Spotlight. The spotlight, installed on either the right or left front pillar post, will turn to almost any angle. This light helps in reading signs, and to illuminate road curves and turns.

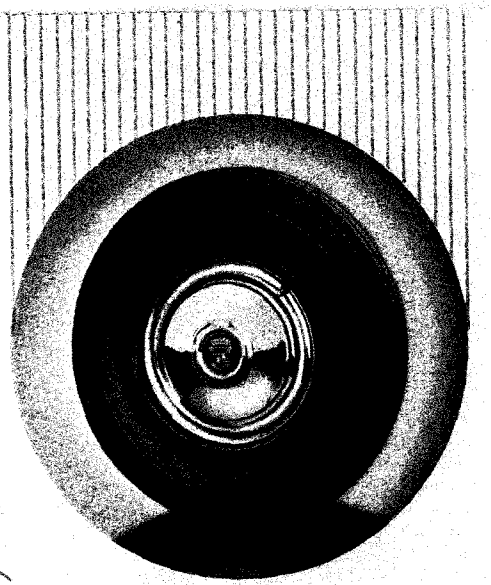


CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

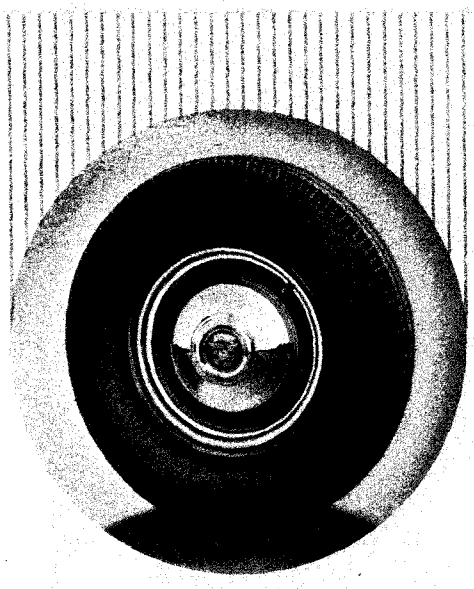
WHEEL DISCS

Add a bright touch to the exterior appearance of your Cadillac with chromium Cadillac Wheel Discs. Rust-proof and rattleproof, they cover the entire wheel inside of the rim. The heavy chrome-plating assures a lasting finish.





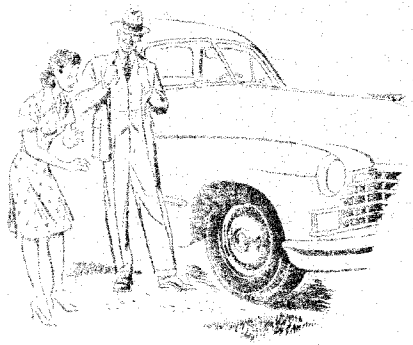
1946 model (illustrated) $20.80 (set of 4), installed
1947 model $25.08 (set of 4), installed



$9.38 (set of 5), installed

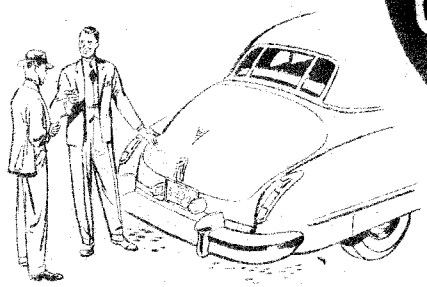
TRIM RINGS

Set off the appearance of your Cadillac with Cadillac Trim Rings. They are durable, good looking, and add proper contrast to the wheel color.

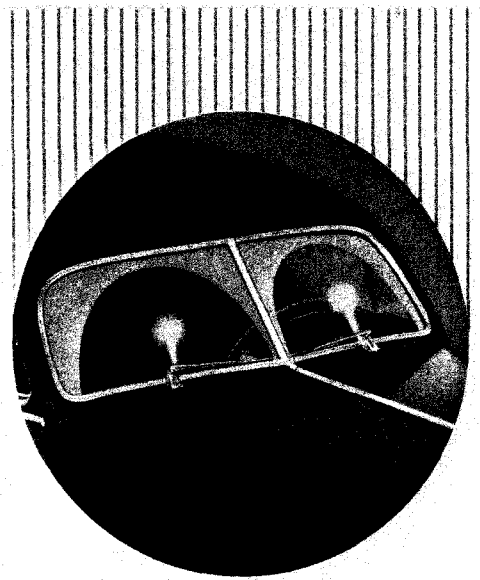


LICENSE PLATE FRAMES

Trimness is added to your Cadillac by enclosing the license plate in a chromium-plated frame designed to harmonize with the exterior appearance.



$3.63 per pair installed



$10.96 installed

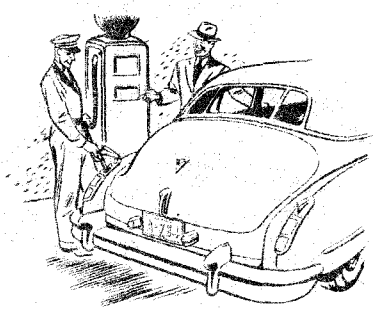
WINDSHIELD WASHER

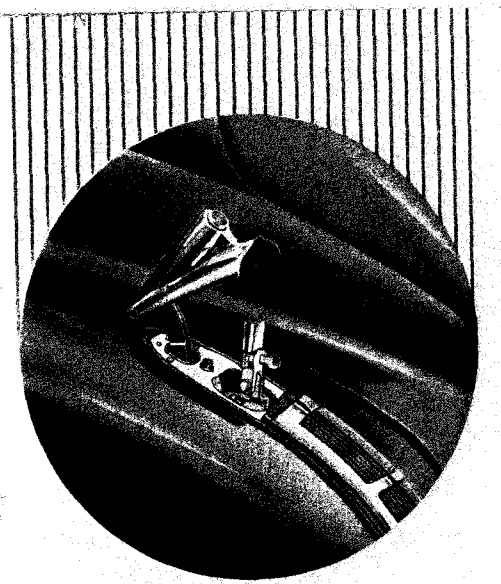
Windshields can be quickly cleared of splattered water, mud or slush by using a Cadillac Windshield Washer. This device sprays water on the windshield and the wipers can then wipe clean.

CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

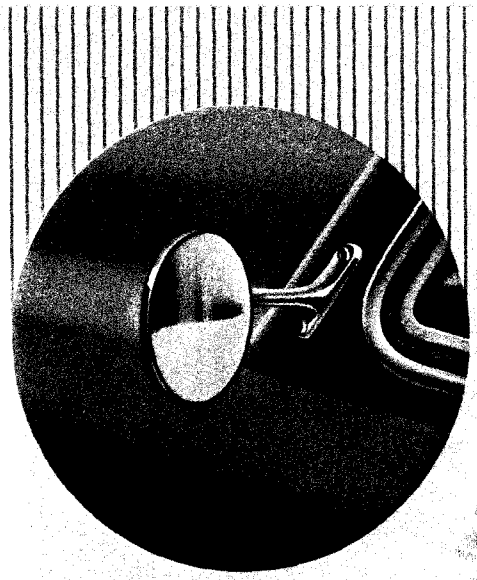
GAS TANK CAP LOCK

Have positive protection against fuel loss and tampering with gasoline by installing a Cadillac Gas Tank Cap Lock.





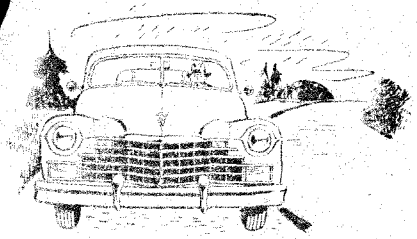
$2.75 installed



$6.50 installed

OUTSIDE REAR VIEW MIRROR

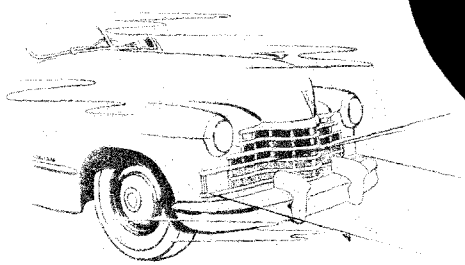
Eliminate blind spots on the rear and sides by using Cadillac outside rear view mirrors. Made for durability and chromed to harmonize with the car exterior.

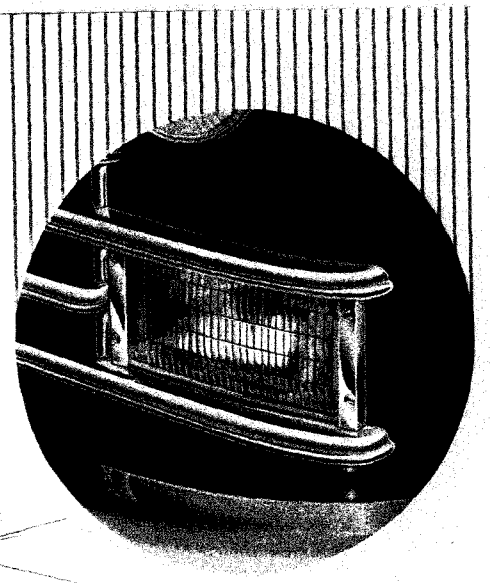


CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

FOG LIGHTS

Pierce fog and mist with Cadillac Fog Lights. Installed—they fit into recessed grille panels and throw a low, penetrating light beam close to the road.

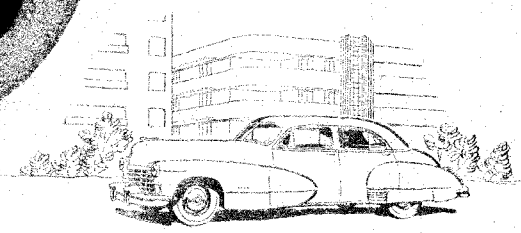




$30.12 per pair installed

CADILLAC BLUE CORAL

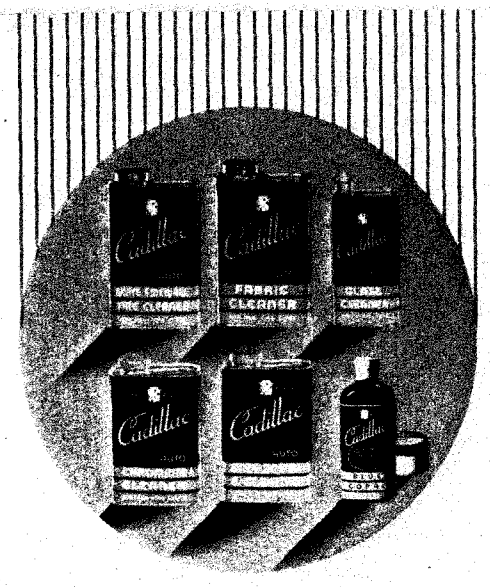
Beautify and preserve the finish of your Cadillac. Give it a Cadillac Blue Coral Treatment regularly and keep your car looking new.



CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

CADILLAC POLISHES AND CLEANERS

Cadillac has available for your use, Metal and Body Cleaners and Polish, Fabric Cleaner, Glass Cleaner and Cooling System Cleaner and Inhibitor—designed to help keep your Cadillac car looking and running like new.



CADILLAC ACCESSORIES MEAN EXTRA SAFETY, PLEASURE AND COMFORT

LITHO. IN U.S.A.

SUMMARY

You will derive great benefit as well as pleasure when you equip your car with exclusive Cadillac Accessories. All are designed specifically for Cadillac cars with the thought that they will add to your comfort, luxury and enjoyment when motoring.

The Cadillac Motor Car Division of General Motors Corporation reserves the right to make changes at any time without notice, in prices, materials, specifications and models.

All prices shown in this catalog are subject to the prevailing Sales Tax in states where the merchandise is sold.

1947
Cadillac

Options and Accessories listed on factory build sheets

Accessory Groups

A. License Frames, Trim Rings, Special Steering Wheel, Glareproof Mirror

B. License Frames, Wheel Discs, Special Steering Wheel, Windshield Washer, Backup Light, Glareproof Mirror

C. License Frames, Wheel Discs, Windshield Washer, Backup Light, Glareproof Mirror

Equipment Codes

F- Firestone Black Tires
G- Back-Up Light
H- Heater, Dash
J - Special Steering Wheel
K- Heater Underseat
L- License Frames
M- Glareproof Mirror
N- Fog Lights
O- Special Color
OO- Special Upholstery
P- Windshield Washer
R- Royal Black Tires
S- Radio, Front Compartment
SS- Aerial
T- Hydramatic Transmission
U- Radio, Rear Compartment
V- Anti-Freeze
W- White Sidewall Tires
Y- Wheel Discs
Z- Wheel Trim Rings

CADILLAC MOTOR CAR DIVISION

GENERAL MOTORS CORPORATION

DETROIT 32, MICHIGAN

STANDARD OF THE WORLD

January 15, 1947

TO ALL CADILLAC DISTRIBUTORS.....

Effective with shipments on and after January 2, 1947, prices on Cadillac 1947 Models are as follows:-

C A R P R I C E S

#1 - 47 Effective January 2, 1947

Model	Body Style	Prices at Detroit, Michigan			EXCISE TAX
		List Price	Distributor Net	Dealer Net	E.O.H.
	S E R I E S 6 1				
6107	5-Passenger Club Coupe	$ 1,945.00	$ 1,400.40	$ 1,439.30	$ 104.00
6109	5-Passenger Touring Sedan	2,060.00	1,483.20	1,524.40	113.00
	S E R I E S 6 2				
6207	5-Passenger Club Coupe	$ 2,161.00	$ 1,555.92	$ 1,599.14	$ 115.00
6267	5-Passenger Convertible Coupe	2,567.00	1,848.24	1,899.58	139.00
6269	5-Passenger Touring Sedan	2,230.00	1,605.60	1,650.20	121.00
	S E R I E S 6 0 S P E C I A L				
6069	5-Passenger Touring Sedan	$ 2,924.00	$ 2,105.28	$ 2,193.00	$ 157.00
	S E R I E S 7 5				
7519	5-Passenger Touring Sedan	$ 4,065.00	$ 2,845.50	$ 3,048.75	$ 215.00
7523	7-Passenger Sedan	4,239.00	2,967.30	3,179.25	218.00
7533	7-Passenger Imperial	4,422.00	3,095.40	3,316.50	229.00
7523-L	9-Passenger Business Sedan	3,930.00	2,751.00	2,947.50	205.00
7533-L	9-Passenger Business Imperial	4,111.00	2,877.70	3,083.25	217.00

OPTIONAL EQUIPMENT AND ACCESSORY PRICES

#1 - 47 Effective January 2, 1947

Listed below are the charges for each group of Optional Equipment of Accessories installed on the cars:

Equipment	List Price	Net Distributor Price	Net Dealer Price	Excise Tax E.O.H.	Suggested Delivered Installed Price
Hydramatic Drive	$176.85	$135.45	$142.35	$9.49	$186.34
GROUP B: Special Steering Wheel	18.75	11.25	13.15	.79	19.54
GROUP B: License Frames (Pair)	3.50	1.83	2.20	.13	3.63
GROUP B: Wheel Discs (4)	24.00	15.50	17.90	1.08	25.08
GROUP B: Glareproof Mirror	4.80	2.60	3.10	.20	5.00
GROUP B: Windshield Washer	10.50	6.50	7.30	.46	10.96
GROUP B: Back-up Light	11.00	7.50	8.45	.50	11.50
Ventilating Defrosting Heater	41.45	25.95	29.55	1.83	43.28
Automatic Underseat Heater, Series 61, 62, 60	73.00	44.25	50.75	3.15	76.15
Automatic Underseat Heater, Series 75	82.00	48.85	56.25	3.40	85.40
Trim Rings (5)	9.00	5.45	6.35	.38	9.38
Fog Lights	29.00	16.00	18.90	1.12	30.12
Cadillac Radio	69.50	45.50	50.50	4.15	73.65
Vacuum Aerial (Front)	12.95	8.45	9.60	.59	13.54
Coupe Adapter Kit	3.10	1.80	2.10	.13	3.23

This bulletin does not constitute a price list and the data contained herein are being forwarded to you at this time for your information only. Price lists are in process of preparation and will be forwarded to you in due course.

Very truly yours,

D E Ahrens

General Sales Manager

DEAhrens:mw

ACKNOWLEDGMENT
DETACH AND RETURN

Receipt from Cadillac Motor Car Division, General Motors Corporation is hereby acknowledged of bulletin dated January 15 regarding the prices and charges applicable with respect to all 1947 Model Cadillac motor vehicles and chassis shipped on and after January 2, 1947, the terms of which are hereby agreed to and accepted.

Distributor Firm Name

Witness: _____

By

Title

COLOR COMBINATIONS (Continued)

SERIES 47-60S, 61, 62, 75

EXTERIOR COLORS

1	Black	20498-A	R & M	Black O-94-005 Vincennes Red (Optional) O-194-3618 Triton Green (Optional) O-94-20957
2	Antoinette Blue	22290	R & M	Antoinette Blue O-94-20871
3	Cavern Green	023355	R & M	Triton Green O-94-20957
4	Gunmetal Gray	P.S.169	R & M	Vincennes Red O-194-3618 Gunmetal Gray (Optional) 182-21787
6	El Paso Beige	P.S.8851	R & M	El Paso Beige Vincennes Red (Optional) O-194-3618
9	Madeira Maroon	P.S.633	R & M	Madeira Maroon O-162-22159
10	French Gray	020152	R & M	Vincennes Red O-194-3618
11	Seine Blue	P.S.2270	R & M	Seine Blue XR-5922 Vincennes Red (Optional) O-194-3618
14	Camden Green	GS-324	R & M	Camden Green
17	Belden Blue	P.S.219	R & M	Belden Blue XR-5919 Vincennes Red (Optional) O-194-3618
18	Dover Gray	P.S.1189	R & M	Vincennes Red O-194-3618 Dover Gray (Optional)
22	†Pinehurst Green ‡Camden Green	P.S.3366 GS-324	R & M R & M	Sage Green
23	†Gunmetal Gray ‡Dover Gray	P.S.169 P.S.1189	R & M	Vincennes Red O-194-3618 Dover Gray (Optional)
24	†Robins Egg Blue ‡French Gray	260-39302 020152	Dupont R & M	Robins Egg Blue
25	†Vista Gray ‡French Gray	P.S.1184 020152	R & M R & M	Vincennes Red O-194-3618
27	†French Gray ‡Seine Blue	020152 P.S.2270	R & M	Vincennes Red O-194-3618 Seine Blue (Optional) XR-5922
28	Lotus Cream	27730	R & M	Lotus Cream (Black Stripe)

† Above Belt Molding.
‡ Below Belt Molding.
x Code Comb. No. will be found on Body Plate on dash.

INTERIOR COLORS

STEERING COLUMN JACKET, COVERS, STANDARD STEERING WHEEL, BRACKETS, HORN RING HUB, SHIFTER CARRIER, PANEL CLUSTER HOUSING

1947 Series - To match all trim colors except on Style 47-6267,7533
Brown Iridescent Baking Enamel R.M XR-5891 or R.M XL-5881

STYLE 47-6267
All colors except Code 6,19 and 28-Use Beach Beige R.M P.S707
Color codes 6,10 and 8- Use Black R.M 20498

STYLE 47-7533
Match Black Leather Front Compartment - Use Black R.M 20498

INSTRUMENT PANEL, DOOR AND QUARTER WINDOW MOLDINGS, BELT PANELS, BACK WINDOW MOLDING

1947 Series - To match all Trim colors except Style 47-6267 and Series 47-75
Finished with Tick Grain Oriental Walnut Transfer

STYLE 47-6267 Except when trimmed in Black
Paint Body Color with lower portion in Beach Beige R.M PS707
Except for color codes 6,10 and 28 Use Black for lower portion

Black Trim - Finished with Tick Grain Oriental Walnut Transfer

SERIES 47-75
Instrument Panel - French Burl Walnut Transfer
Garnish Molding - Windshield - Dark Walnut Transfer
Garnish Molding - Around Windows - Tick Grain Walnut Transfer
Door Window Finish Panels - Upper section - Tick Grain Walnut Transfer
Door Window Finish Panels - Lower section - French Burl Walnut Transfer

UPHOLSTERY CHART NO. 6

Series 47-60S, 61, 62, 75

Always use trim (upholstery) chart when ordering yardage upholstery. U.S. list and suggested General Trade Net prices on trim material are shown on pages immediately following upholstery charts in group 34.0000. When ordering specify group numbers as shown on price list.

Trim Code No.	Description of Cushion and Back Rest Material	Cushion and Back Rest Material	Sidewall Material	Headlining Material
34	Blue-Gray Checked Cloth	140T142....4148395	10T142...4134458	11T142...4134459
	Blue-Gray Plain Cloth - Series 47-61	5T142....4134453 (Rear 1/4 arm rest only)		
35	Tan Checked Cloth	141T142....4148396	13T142...4134461	14T142...4134462
	Tan Plain Cloth - Series 47-61	7T142....4134455 (Rear 1/4 arm rest only)		
36	Green Checked Cloth	142T142....4148397	16T142...4134464	17T142...4134465
	Green Plain Cloth - Series 47-61	9T142....4134457 (Rear 1/4 arm rest only)		
51B	Tan Bedford Cord and Black Leather Style 47-6267	145T142....4160235 1T1342....4134642	145T142..4160235	
52B	Tan Bedford Cord and Tan Leather Style 47-6267	145T142....4160235 2T1342....4133764	145T142..4160235	
54B	Tan Bedford Cord and Green Leather Style 47-6267	145T142....4160235 4T1342....4133765	145T142..4160235	
55B	Tan Bedford Cord and Blue Leather Style 47-6267	145T142....4160235 5T1342....4133766	145T142..4160235	
56B	Tan Bedford Cord and Red Leather Style 47-6267	145T142....4160235 6T1342....4133767	145T142..4160235	
61	Blue-Gray Bedford Broadcloth - Series 47-60S	19T142....4134467	21T142...4134469	22T142...4134470
62	Blue Pin Stripe Broadcloth - Series 47-60S	30T142....4134477	31T142...4134478	32T142...4134479
63	Tan Bedford Broadcloth - Series 47-60S	23T142....4134471	25T142...4134473	26T142...4134474
64	Maroon Pin Stripe Broadcloth - Series 47-60S	33T142....4134480	34T142...4134481	35T142...4134482
65	Green Bedford Broadcloth - Series 47-60S	27T142....4134475	28T142...4139636	29T142...4134476
66	Green Pin Stripe Broadcloth - Series 47-60S	36T142....4134483	37T142...4134484	38T142...4134485
67	Olive Striped Cloth - Series 47-60S	51T142....4134498	37T142...4134484	38T142...4134485
68	Blue Striped Cloth Series 47-60S	41T142....4134488	31T142...4134478	32T142...4134479
71	Blue-Gray Dual Cord - Series 47-62	4T142....4134452	10T142...4134458	11T142...4134459
72	Tan Dual Cord - Series 47-62	6T142....4134454	13T142...4134461	14T142...4134462
73	Green Dual Cord - Series 47-62	8T142....4134456	16T142...4134464	17T142...4134465
74	Bedford Cord (Gray) - Style 47-6267	137T142....4148392	137T142..4148392	
75	Bedford Cord (Tan) Style 47-6267	134T142....4148389	134T142..4148389	
76	Blue-Gray Heather Broadcloth - Series 47-62	5T142....4134453	10T142...4134458	11T142...4134459
78	Tan Heather Broadcloth - Series 47-62	7T142....4134455	13T142...4134461	14T142...4134462
80	Green Heather Broadcloth - Series 47-62	9T142....4134457	16T142...4134464	17T142...4134465

UPHOLSTERY CHART NO. 6 (Cont'd)

Series 47-60S, 61, 62, 75

Trim Code No.	Description of Cushion and Back Rest Material	Cushion and Back Rest Material	Sidewall Material	Headlining Material
91	Tan Vogue Broadcloth - Series 47-75	53T142 4134500	56T142 ...4134503	57T142 ...4134504
92	Tan Bedford Cord - Series 47-75	54T142 4134501	56T142 ...4134503	57T142 ...4134504
93	Tan Plain Cloth - Series 47-75	56T142 4134503	56T142 ...4134503	57T142 ...4134504
94	Tan Figured Cloth - Series 47-75	55T142 4134502	56T142 ...4134503	57T142 ...4134504
95	Gray Vogue Broadcloth - Series 47-75	58T142 4134505	6T142.....4134508	62T142 ...4134509
96	Gray Bedford Cord - Series 47-75	59T142 4134506	61T142 ...4134508	62T142 ...4134509
97	Gray Plain Broadcloth - Series 47-75	61T142 4134508	61T142 ...4134508	62T142 ...4134509
98	Gray Figured Broadcloth - Series 47-75	60T142 4134507	61T142 ...4134508	62T142 ...4134509

This illustration is 1948, but the location is the same 1947

GENERAL INFORMATION

Foreward

This 1948 SHOP MANUAL has been prepared by the Cadillac Motor Car Division to aid servicemen in the field in rendering complete and accurate service.

The manual is intended primarily for servicemen who are familiar with Cadillac cars of past years so that they may know the latest service methods and specification changes for 1948.

The Cadillac Service Department also publishes the CADILLAC SERVICEMAN each month to keep its service information up-to-date. Read the SHOP MANUAL . . . Read the CADILLAC SERVICEMAN . . . They will both help you to understand your job better. They will show you short cuts and new tools for special jobs. They will save you time.

Arrangement of the Manual

The 1948 SHOP MANUAL includes a rapid reference index with page tabs for each section. Each section includes a table of contents, a brief descriptive introduction, service information, concise notes, and clearly labeled illustrations.

At the end of each section, space is provided for notes and references. Here, articles from the CADILLAC SERVICEMAN should be listed, along with other notes and bulletins which would add to the material in that section.

Special sections have been included for specifications, special service tools, torque tightnesses, and the alphabetical index.

Identification

Each Cadillac car or chassis, when shipped, carries an engine serial number and an engine unit number. The engine serial number is the one used in filling out license and insurance applications and in general reference to the car. It is located on the right-hand side of the crankcase, just above the water pump, and on the right-hand frame side bar just behind the engine support bracket as shown in Fig. No. 1.

The engine serial number has nine digits. The first two indicate the model year, the third and fourth digits indicate the series, and the last five indicate the consecutive number of cars built of all series.

Models Included

Information is given in this manual covering the following series cars:

Series	No. of Cylinders	Bore & Stroke	Displacement	Wheel-base	Starting Engine No.
48-61 Cadillac	V-8	3½" x 4½"	346 cu. in.	126"	486100000
48-62 Cadillac	V-8	3½" x 4½"	346 cu. in.	126"	486200000
48-60S Cadillac	V-8	3½" x 4½"	346 cu. in.	133"	486000000
48-75 Cadillac	V-8	3½" x 4½"	346 cu. in.	136"	487500000
48-76 Comm. Chassis	V-8	3½" x 4½"	346 cu. in.	163"	487600000

The engine unit number is located on the lower end of the rough, flat surface on rear portion of crankcase, back of the right-hand block, directly above the boss for clutch housing locating pin.

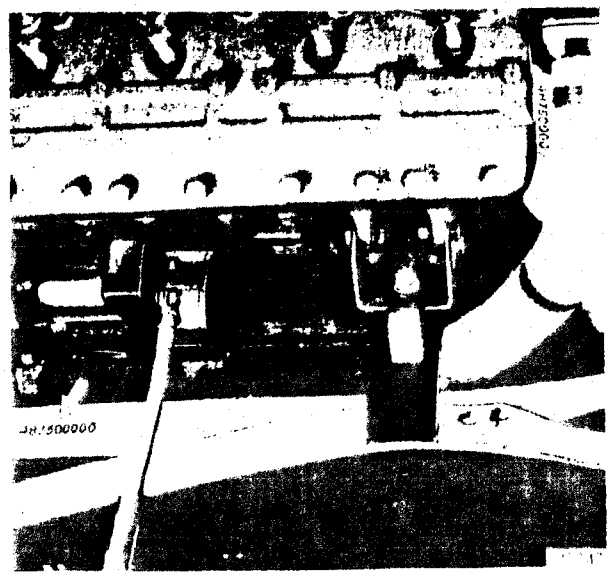


Fig. 1. Engine Number Locations

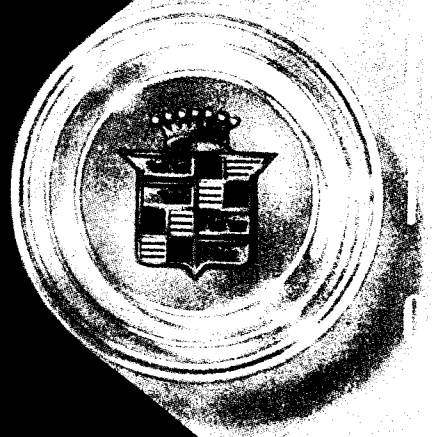
Engine Unit Number Chart

Type of Transmission

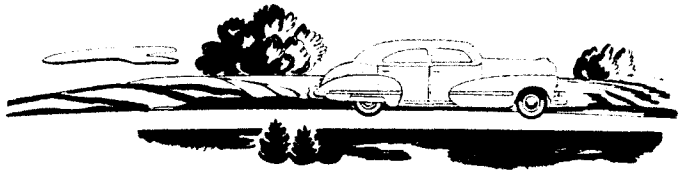
Standard	8-K-1 up	48-61, 62, 60S
Hydra-Matic	9-K-1 up	48-61, 62, 60S, 75, 76
Standard	2-K-1 up	48-75, 76

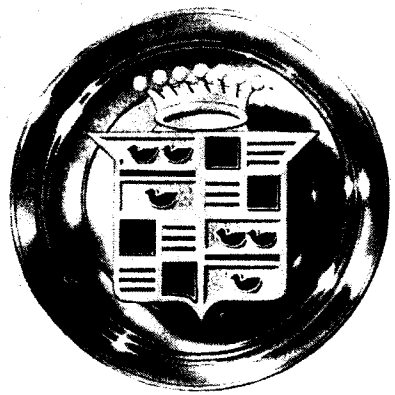
Hydra-Matic Transmissions also have a unit number which is located on the right side of the transmission, just below and slightly to the rear of the transmission oil filler opening.

The body style number, job number, and paint and trim numbers are stamped on a plate attached to the side of the cowl under the hood on the left-hand side on all models. The various body styles are listed in Section 17.



1947





Your 1947 series Cadillac represents the finest achievement in the realm of personally owned transportation. Aesthetically and mechanically, your Cadillac is a true masterpiece, fashioned to please a discriminating public.

While we know that you do not need to be instructed how to drive, we feel that through this booklet you can most quickly become fully acquainted with your Cadillac's many fine features and thus, from the very start, more fully enjoy Cadillac ownership.

NOTE: KEEP THIS BOOK IN THE GLOVE COMPARTMENT

NOTE TWO: EASY REFERENCE INDEX ON BACK PAGE

Service Department—CADILLAC MOTOR CAR DIVISION
General Motors Corporation—Detroit 32, Michigan

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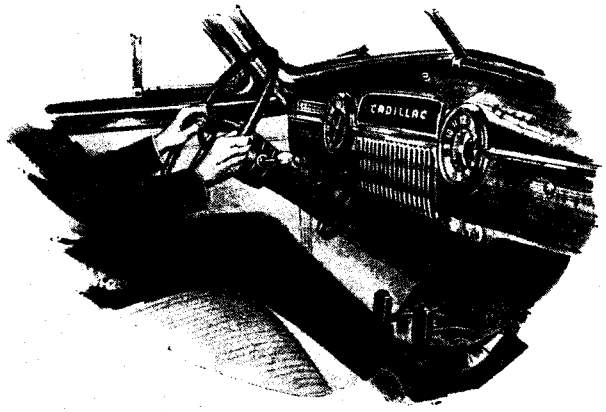
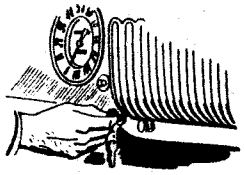


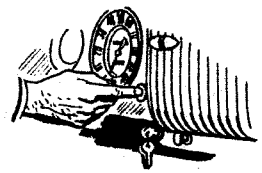


Ignition Switch Control

The ignition switch is located on the instrument panel just to the right of the steering column. The key-hole is illuminated by pulling the headlight switch to either position. The ignition switch has two positions in addition to "Off." When the key is turned to the left of the "Off" position, only the temperature gauge, ammeter, fuel gauge, and accessories are operative. When the key is turned to the right of "Off" position, the ignition system is also turned on.

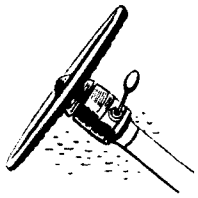
Starter Button

The Cadillac starter button is located on the instrument panel just above the ignition switch. To start the engine, place the transmission selector lever in neutral, press accelerator pedal slowly to the toe-board and release (in order to set automatic choke), then turn on ignition switch and press starter button. *CAUTION:* Do not hold starter button in longer than 5 seconds at one time. When starting a hot engine, hold accelerator pedal down halfway while pressing starter button. Should the engine be flooded, hold accelerator down to the toe-board and press starter button at five-second intervals until engine starts.



Transmission Control

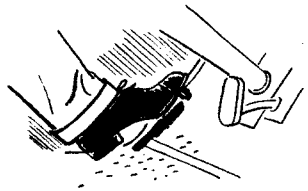
The Cadillac Synchro-Mesh transmission control lever is located beneath the steering wheel on the right. It is operated in the conventional manner. If your car is equipped with the Cadillac Hydra-Matic Drive, see the instructions which begin on page 10.



Turn Signal Control Lever

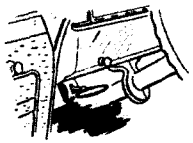
The turn signal control lever is located handily on the steering column opposite the shifting lever. When turning right, move control lever up; when turning left, move control lever down. Lights flashing, both front and rear, indicate to other drivers the direction you intend to turn. A red flasher on the speedometer face indicates when the signal is flashing. When the steering wheel is returned to the straight ahead position, the lights go off and the control lever returns to normal position automatically.

Headlamp Control



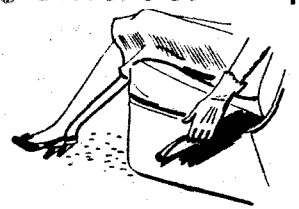
To operate the headlamps, pull the switch knob out all the way. To operate the parking lights, pull the switch knob to the halfway position. The "Sealed Beam" driving lights used on your Cadillac car provide a country (upper) beam, which illuminates the road for a considerable distance ahead of the car, and a traffic (lower) beam, which eliminates glare in on-coming drivers' eyes. The beam selector switch is located on the toe-board and is operated by the driver's left foot. When using the country (upper) beam for driving, a red beam indicator, located on the speedometer face, lights up. Never pass an approaching car with this light burning. Panel lights ordinarily are on when the switch is in either first or second position, although they can be turned off by rotating the knob all the way to the right. Their brightness is controlled by turning the switch knob to right or left.

Hand Brake Operation



Your Cadillac is equipped with a parking brake independent of the regular foot-operated braking system. The handle is conveniently located at the driver's left just below the instrument panel. To apply brake, pull handle straight back. To release, turn the handle left and it will return to normal position.

Driver's Seat Adjustment



The adjustment of the front seat is accomplished easily by lifting the lever at the base of the seat on the left-hand side, sliding the seat backward or forward until the position is comfortable, and releasing the lever to lock the seat.

Ventilating System

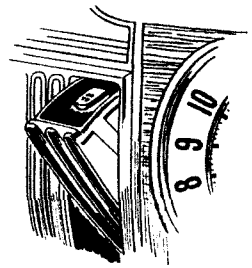
Nothing adds so much to the enjoyment of Cadillac motoring as the ease of controlling ventilation to suit the occupants. Great care has been taken to work this out satisfactorily. Cadillac All-Weather Ventilation permits adequate air circulation at all times, even under adverse weather conditions when windows must be closed. There are two ventilating passages behind the radiator grille that permit the delivery of air to the driving compartment through screened openings. Control of this system is maintained through valves, operated by knobs located just below each end of the radio grille. The knobs can be pulled out to provide the degree of ventilation desired. Each ventilator is also provided with a door to deflect the air inside the car.

Windshield Wipers

The button for the control of windshield wipers on your Cadillac is located centrally above the instrument panel at the base of the windshield division moulding. The windshield wipers are operated by turning this button to the right.

An excellent means of cleaning your windshield while driving can be secured by installing a Cadillac Windshield Washer. This washer does away with those dangerous moments when the windshield is smeared with road spray or mud from passing cars. To operate, press the button below the lower left of the instrument panel, and water will be sprayed on the windshield to assist the wipers in cleaning.

Cigarette Lighter and Ash Tray



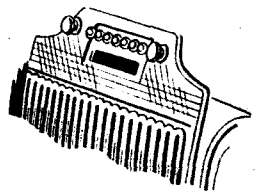
For the convenience of smokers, Cadillac has provided a cigarette lighter on the bottom of the instrument panel, to the right of the radio grille. This lighter is operated by pushing in on the knob. When heated, it will click out for use. An ash tray is built into the right side of the panel grille.

Cadillac Electric Clock

A fully automatic electric clock is an integral part of the instrument panel design. The reset knob is located below the clock on the instrument panel flange on all series, except the 62 and 60 Special on which it is located on the glove compartment door. The regulator arm is on the back of the clock in all series.

Radio Control Panel

When Cadillac cars are equipped with radios, the controls, including the control for the vacuum operated antenna, are neatly and conveniently grouped above the radio grille in the center of the instrument panel. There are 7 push button controls and 2 knob controls. Press "ON-OFF" button to turn radio on; press again to turn off. A red warning light glows on the dial when your radio is on. To tune the radio, depress one of the five selector buttons or use manual control knob to the left of the selector buttons.



For tone selection, press button marked "TONE" until desired effect is obtained. Volume is controlled by turning knob located to right of push buttons. This knob also raises the aerial when pushed in and lowers the aerial when pulled out.

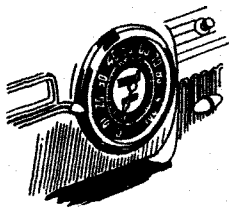
You may select any five of the most popular radio stations in your area of reception for automatic tuning. All that is necessary to adjust the push buttons is to follow the three steps listed below.

1. Starting with the lowest kilocycle station on the left, push the first button in until it remains latched in.
2. Rotate the button to the desired station, making sure that tuning is accurate and reception clear. (Do not press button while rotating.)
3. Repeat operations 1 and 2 for remaining buttons.

Rear View Mirror

A rear view mirror is located near the top of the windshield division moulding. This mirror can be rotated on its mounting to accommodate all drivers and seat positions.

Cadillac Speedometer



The Cadillac speedometer, in addition to speed and cumulative mileage indication, includes a trip mileage indicator. This is easily reset to zero by one complete revolution of the dial. Push in and turn counter-clockwise the reset knob located at the bottom of the instrument panel to the right of the steering column.

Oil Pressure Gauge

Under normal operating conditions, other than idle, the oil pressure gauge should indicate approximately 30 lb. pressure. If no pressure is indicated, stop the engine immediately and have the cause investigated.

Heat Indicator

The heat indicator shows the approximate temperature of the coolant in the engine. The pointer should register within the center range except during long continuous driving in warm weather, when it may go slightly beyond that point. This condition is not alarming, as the pressure-operated overflow will normally prevent fluid losses at temperatures up to 235°F. When your engine operating temperature runs hot on long drives, it is important to remember to check oil and coolant levels frequently. Should the indicator show "hot" on short runs, have your Authorized Cadillac Service Station investigate immediately.

Charging Indicator

A charging indicator is used to show the "charge" and "discharge" of the electrical system. Unless the battery is fully charged, the gauge pointer should indicate "charge" after the car is operating 15 to 20 miles per hour. The gauge pointer should indicate "discharge" only when engine is idling or accessories are being used with engine shut off. Have your Cadillac Authorized Dealer check any irregularities.

Gasoline Gauge

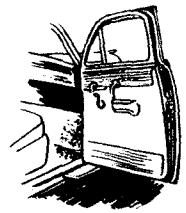
The gasoline gauge operates only when the ignition switch is turned either to the right or left position, at which time it will indicate the quantity of fuel in the tank.

Cadillac Door Locks

Each door on your Cadillac can be locked from the inside by pushing down the convenient lock button as shown. Doors may also be locked from the outside with this button by pushing the button down while the door is open, and then holding the door handle all the way down while closing the door. Of course you'll want to be sure your door key has not been left in the car.

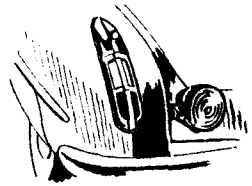
Locks on the rear doors of sedans are set so that both the inside and outside door handles are inoperative when the lock button is depressed. This is a desirable extra safety measure when children are to be alone in the rear seat. To open a door under this arrangement, it is first necessary to lift the lock button, then operate the door handle. If desired, the locks on the rear doors of sedans can be reset at any Authorized Service Station so that pushing down the lock button makes only the outside door handle inoperative. For your own protection, and to cooperate with law enforcement personnel, *do not leave your car unlocked when unattended.*

Door "Hold-Open"



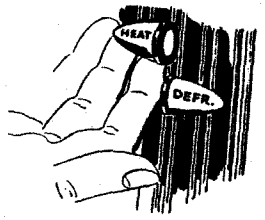
A door "*Hold-Open*" is incorporated in each door on your Cadillac. When a door is opened fully, this device prevents it from closing of its own weight while passengers are entering or alighting. To close door, simply push firmly; no release is required.

Accessory Back-Up Light



Many Cadillac owners have their cars equipped with the Cadillac Back-Up Light. It is located, as illustrated, on the rear of the body on the left side. This light operates automatically whenever gears are shifted to reverse, and the ignition switch is on. Excellent illumination is then provided for backing into garages or out of narrow or close-bordered driveways.

Cadillac Automatic Heating Controls



The controls for the heater, which may be either the Cadillac Automatic Heating System, or the Cadillac Ventilating-Defrosting Heater, are located on the left-hand side of the grille in the center of the instrument panel.

The Cadillac Automatic Heating System works as simply as thermostatically controlled heating in your home. This system has two control levers. The left-hand lever, marked "Heat," is the thermostatic control. In its uppermost position the heaters are off. As it is moved downward, the heat delivery increases. Maximum or "Hi" heat is attained when the lever is all the way down. By placing the lever in the position desired for your comfort, the system operates automatically on and off when the ignition switch is on. Temperature selected remains constant. NOTE: Do not turn heaters on until engine coolant is at operating temperature. This will prevent circulation of cold air.

The right-hand lever (marked "Defr") controls both the fresh air supply to the defroster and the defroster fan. When the lever is in the "Off" position, the fresh air intake valve is closed and the fan is off. When the lever is moved to the vent position, the fresh air valve is opened but the fan is kept "Off." This position is recommended for ventilation. In the positions just above and below "Fog" the defroster is operating, first at low speed, then at high speed for normal defrosting. At the "Ice" position, the air intake valves are closed and the defroster is on at high speed, providing maximum heat to prevent ice formation on the windshield.

Ventilating-Defrosting Heater Controls

The Cadillac Ventilating-Defrosting Heater also has two controls, the heat control at the right marked "Heat," and the fresh air control at the left marked "Air."

The heat control is "Off" in the central position. Moving the lever upward provides direct circulated heat at high, medium, or low velocity. Once your car has been brought to a comfortable temperature, the heater motor can be turned off and the fresh air valve opened to maintain the temperature in mild winter weather. Moving the "Heat" lever into the lower or "Defroster" range reverses the air current direction from the heater fan, thereby providing indirect heating with maximum defrosting in three speeds, when the fresh air lever is in the "Off" position. For normal indirect heating, put the fresh air lever in the "On" position.

The fresh air lever should normally be carried in the "On" position. It can be moved to the "Off" position when maximum defrosting is required to melt ice from the windshield.

License Data

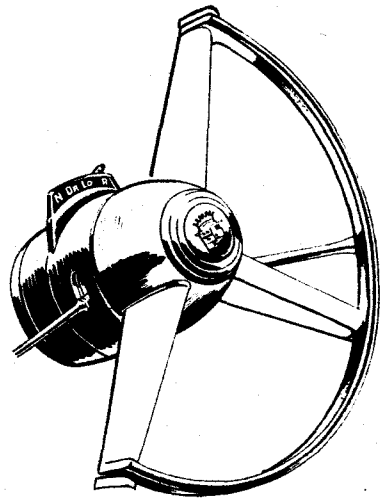
The engine number, which is also the serial number, is stamped on the car in two places: On the right-hand side of the crankcase, just above the water pump, and on the right frame sidebar just behind the engine support bracket. It contains figures only, and no letters. It can be read from the right side upon lifting the hood.

The engine number is to be used in license and insurance applications, and in general reference to the car.

Series	Wheelbase	Starting Engine No.
1947-61	126 in.	5420001
1947-62	129 in.	8420001
1947-60S	133 in.	6420001
1947-75	136 in.	3420001
1947-75 Comm. Chassis	163 in.	3420001

Type of Engine	V-8
Bore and Stroke	$3\frac{1}{2}$ x $4\frac{1}{2}$ in.
Piston Displacement	346 cu. in.
Taxable Horsepower	39.2

Weight: Consult the distributor or dealer who sold you the car, or the Motor Vehicle Commissioner of your State. Weights of all Cadillac body styles are regularly supplied to these authorities.



Another forward step in simplifying driving is provided by the Cadillac Hydra-Matic Drive, which virtually eliminates manual shifting of gears, and provides smooth transfer of power from engine to wheels.

The Cadillac Hydra-Matic Drive control lever and panel are conveniently placed under the steering wheel. There are four positions on control panel: "Neutral" . . . "Dr" . . . "Lo" . . . "Reverse." The following is the correct use of each:

To Start—Move control lever to "N." *Starter will not function until this is done.* Turn on ignition. Push starter button. After engine is started, move control lever to "Dr," press accelerator, and drive off.

To Stop—Merely release the accelerator and step on the foot brake pedal.

To Back Up—With car stopped and engine idling, raise control lever and slowly and deliberately move to "R," then press accelerator. To go forward again, stop car, move control lever to "Dr", and press accelerator.

For Normal Driving

There is no need for you to move the lever from "Dr" position. Be comfortably relaxed. All you need think of is steering, controlling the speed, and using your brakes.

When to use "Lo"

The control lever should be moved to "Lo" when driving conditions are such that it is desirable to keep the Hydra-Matic Drive in the lower gear range. This includes driving up or down long steep hills and driving on sandy or muddy roads. As soon as you desire to return to normal driving, move the control lever to "Dr." Never attempt to coast with the control lever in neutral with the engine either on or off.

Passing

Cadillac Hydra-Matic Drive insures safer passing by providing a quicker pick-up. An extra burst of speed is secured by pressing the accelerator rapidly down as far as it will go. This procedure automatically downshifts the transmission to 3rd gear, resulting in increased power and faster acceleration.

Parking on Hills

Your Cadillac Hydra-Matic Drive will provide you with safe parking on hills or steep inclines. Just raise and move the control lever to "R." With the engine shut off, this permits locking of the gears in the transmission.

Proper Care of Hydra-Matic Drive

Cadillac Hydra-Matic Drive operation depends upon the use of a fluid of very exacting specifications, compounded especially for Cadillac. This fluid is procurable only from Cadillac Authorized Service Stations. Any other fluid will prove unsatisfactory and may cause serious damage.

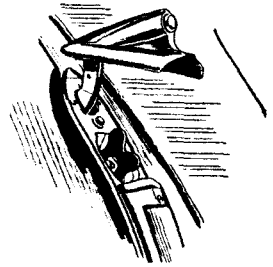
Cadillac Authorized Service Stations will check the fluid level in your Hydra-Matic Drive every 1,000 miles at the same time that your car is being lubricated. If necessary they will add fluid to bring level up to the full mark.

The Cadillac Hydra-Matic Drive should be completely drained and fresh fluid supplied at the end of the first 6,000 miles and every 12,000 miles thereafter.

If it should ever be necessary to start the engine by pushing or towing the car, this can easily be done by pushing or towing with the car in NEUTRAL until a speed of 15 to 20 miles per hour is reached. Then the control lever should be moved to the "Dr" position (not to "Lo") and the engine will ordinarily start within a few seconds.

To tow a car in which the Hydra-Matic Drive has run out of fluid, or has been damaged in some way so that it knocks, slips badly, or will not drive the car, the propeller shaft should be disconnected to avoid rotating parts of the transmission and possibly causing further damage. An alternate method is to tow the car with the rear wheels off the ground. There is, of course, no danger in towing a car in which the transmission is normal, provided the selector lever is in neutral.

The Right Gasoline Is Vital To Your Cadillac



Your Cadillac engine is a thoroughbred Better performance will be obtained by the use of gasoline having an octane rating of 80 or more. The use of gasoline rated lower than 80 octane tends to reduce the efficiency of the engine, causing knocks and pings.

Gasoline Tank Capacity

The capacity of the gasoline tank on the 61, 62, and 60S Series is 20 gallons. On the Series 75 and Commercial cars, the capacity is 24 gallons. The gasoline filler cap is located under the hinged top of the left rear lamp as indicated in the illustration.

Engine Oil Level Indicator

The combination oil filler and crankcase ventilator cap with bayonet type indicator is on the left side of the Cadillac crankcase. It is wise to have the oil level checked each time gasoline is purchased. Add oil whenever the level is down to the "add one quart" mark, but add only enough to bring level up to the "full" mark, or 7 quart level. Avoid overfilling crankcase, since this may cause the oil to foam. The copper gauze in the cap should be cleaned in gasoline, then dipped in engine oil each time the engine oil is changed.

Radiator Filler Cap

The radiator filler cap is located under the hood. The coolant should be checked every time gasoline is purchased. The correct level is one inch below the bottom of the filler neck.

When removing the filler cap from a hot engine, rotate the cap toward the left until the first stop is reached. This is the vented position, which allows pressure to escape. Keep in this position until the pressure in the system has been relieved, then turn again to the left to remove. Turn the cap all the way to the right when reinstalling.

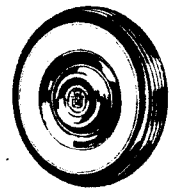
Manufacturer's Warranty

It is expressly agreed that there are no warranties, expressed or implied, made by either the Dealer or the Manufacturer on the Cadillac motor vehicles, chassis or parts furnished hereunder, except the Manufacturer's Warranty against defective materials or workmanship as follows:

"The Manufacturer warrants each new motor vehicle, including all equipment or accessories (except tires) supplied by the Manufacturer, chassis or part manufactured by it to be free from defects in material and workmanship under normal use and service, its obligation under this warranty being limited to making good at its factory any part or parts thereof which shall, within ninety (90) days after delivery of such vehicle to the original purchaser or before such vehicle has been driven 4,000 miles, whichever event shall first occur, be returned to it with transportation charges prepaid and which its examination shall disclose to its satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties, expressed or implied, and all other obligations or liabilities on its part, and it neither assumes nor authorizes any other person to assume for it any other liability in connection with the sale of its vehicles.

"This warranty shall not apply to any vehicle which shall have been repaired or altered outside of an authorized Cadillac Service Station in any way so as in the judgment of the Manufacturer to affect its stability and reliability, nor which has been subject to misuse, negligence or accident."

Tire Warranty



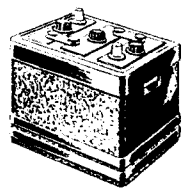
The warranty on all tires and tubes is an obligation of the tire manufacturer. The following paragraphs are taken from the tire manufacturers' Standard Warranty: "Every tire or tube of our manufacture, bearing our name and serial number, is guaranteed to be free from defects in workmanship and material without limit as to time or mileage. If our examination shows such tire or tube has failed under the terms of this guarantee, we will either repair it or make a reasonable allowance on the purchase of a new tire or tube.

"Tires or tubes which fail as a result of overload, excess speed, improper inflation, abuse or other non-defective conditions or when used on rims not conforming to Tire & Rim Association Standards, are not warranted.

"No other warranty of these products, express or implied is made. No representative has authority to make any representation, promise or agreement except as stated herein."

Battery Warranty

"A Delco battery, Model 17 K 3 W, is used in your car. It is guaranteed for 90 days or 4,000 miles, whichever first occurs, but if it is registered immediately with a Delco Battery Service Station, you can obtain an Adjustment Policy Service Certificate which protects you for 18 months or 18,000 miles. Your Cadillac Dealer will be glad to assist you with this important matter."



When you see this SIGN . . . . you are assured PROPER SERVICE ATTENTION!

Authorized Cadillac Service Stations have the proper facilities and the properly trained personnel to attend to any service needs your Cadillac may require. Factory methods and the use of genuine factory replacement parts insure the one thing you want most—correct maintenance of the superiority that was originally built into your Cadillac.

Pages 28 through 31 contain a list of all the cities in the United States where Authorized Cadillac Service is available.

Cadillac Authorized Service

Whether you seek a routine service such as lubrication and the seasonal protection of the cooling system, or an unusual service operation such as might be occasioned by traffic damage, real protection for you lies in reliance upon Cadillac Authorized Service.

Time Saving

There is time saving to be considered. There is the added protection of responsibility assumed by an Authorized Service Station. And there is the satisfaction that comes from the sure knowledge that you are getting Cadillac caliber workmanship and Cadillac quality materials and parts.

Personal Interest

Your Cadillac Dealer and, in fact, any Cadillac Authorized Service Station anywhere, has a close personal interest in keeping your Cadillac at its best. You can best insure the continuation of your Cadillac's high standard of performance by depending *always* upon Cadillac Authorized Service.

Owner's Service Policy

Read your Owner's Service Policy carefully. It lists numerous privileges to which you are entitled as a Cadillac owner. These privileges include free inspection and adjustments the first 90 days or 4,000 miles of ownership, replacement without charge of any parts adjudged by this company to be defective under its warranty, and free inspection at any time provided no disassembly of parts is required.

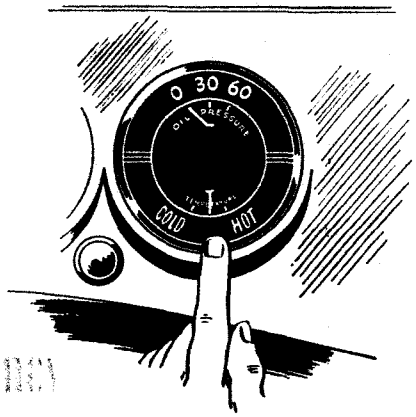
Your Identification Card

You received an Identification Card when delivery of your car was made. This card entitles you to the same consideration at any Authorized Service Station in the United States or Canada you would receive at the service station of the Dealer from whom your Cadillac was purchased. Sign your Cadillac Identification Card and keep it at all times in the holder provided on the right cowl pad.

Cadillac Blue Coral Beauty Treatment

Your pride in the beauty of your Cadillac is one of the important pleasures of Cadillac ownership. Nothing has been spared to create a symphony of flowing line, gleaming metal, satiny finish. Naturally, you intend to keep your Cadillac looking its best.

Our recommendation is an occasional Cadillac Blue Coral beauty treatment—using an exclusive Cadillac technique with approved Cadillac materials. Traffic dirt and grime disappear and all the full loveliness of your Cadillac's superb finish stands revealed. It's a wise protection available at any Cadillac Authorized Service Station.



Cooled for efficiency and protection

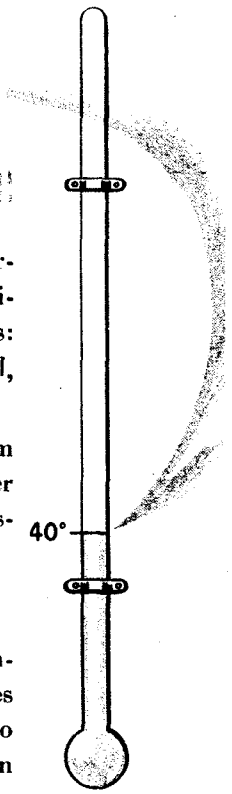
The cooling system on your Cadillac has been designed to maintain the predetermined *right* temperature for efficient engine operation, and to protect your engine from the adverse effects of overheating. The capacity of the system is 25 quarts.

The cooling system requires *regular* attention. The proper coolant level is one inch below the bottom of the filler neck. Keep the system leak-proof by having all connections tightened regularly. Have your Cadillac Authorized Service Station clean and flush the system at least twice a year, or every 6,000 miles.

Cadillac Cooling System Inhibitor

Your Cadillac, when delivered to you, contained a charge of Cadillac Cooling System Inhibitor, a special chemical that retards the formation of rust and scale. A fresh charge of Inhibitor should be added whenever the system is drained and refilled, regardless of summer or winter or whether an anti-freeze containing Inhibitor has been used. Cadillac Cooling System Inhibitor is recommended because of its effective action, and also because it can be safely used with any standard anti-freeze.

When the thermometer drops to this ... use anti-freeze



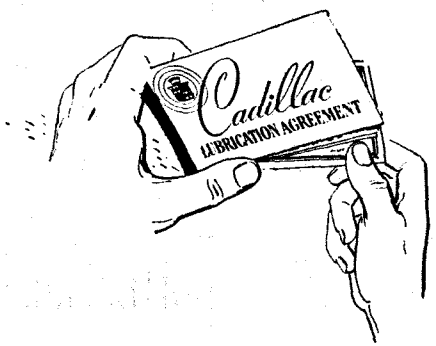
Cadillac recommends the following available commercial materials, which may be used for preparing anti-freeze solutions to be used in automobile radiators: denatured alcohol, methanol, propanol, ethylene glycol, and distilled glycerines.

Kerosene or other oils, or solutions containing calcium chloride, magnesium chloride, sodium silicate, or other inorganic salts, honey, glucose or sugar, are not satisfactory for use in the cooling system.

Before Installing Anti-Freeze

The cooling system should be thoroughly cleaned, inspected, and serviced for winter operation. This insures removal of all iron rust and scale. It is advisable to install new hose for the radiator and heater when ethylene glycol and glycerine solutions are used. Hose previously swollen by water absorption has a tendency to shrink when these materials are used, thus causing leaks. Regular inspection of the entire system, to prevent leaks, should be made frequently after the anti-freeze is installed, and special checks made on hose connections, cylinder head, and water pump.

The Automatic Heating System (installed as an accessory when ordered) is so located that it does not drain, even when the hose is disconnected, unless air pressure is applied. Do not rely on draining to prevent freezing on cars using this Heating System; be sure to get some anti-freeze into the heater cores.



Engine Oil Recommendations

Your use of the proper Engine Oil is of great importance in obtaining maximum performance and satisfaction from your car.

Oil oxidizes when heated. Unless protected against oxidation, crankcase oils may form sludge and varnish, and under some conditions, corrosive acids.

To minimize the formation of these harmful decomposition products and to supply the type of oil best suited for the different operating conditions, the refiners market several types of oils. The particular types recommended for passenger car use have been defined by the General Committee, Division of Marketing, American Petroleum Institute, as follows:

"Regular Motor Oil—This term shall be used to designate a straight mineral oil. Oils of this type are generally suitable for use in internal combustion engines under moderate operating conditions."

"Premium Motor Oil—This term shall be used to designate oils having proved oxidation stability and bearing corrosion preventive properties. Oils of this type are generally suitable for use in internal combustion engines where operating conditions are such that regular oils do not give satisfactory service."

"Heavy-Duty Motor Oil—This term shall designate an oil having proved oxidation stability, bearing corrosion preventive properties and detergent-dispersant characteristics. Oils of this type are generally suitable for use in both high speed Diesel and gasoline engines under heavy-duty service conditions."

The Regular or straight mineral motor oils are satisfactory for use in average passenger car service under normal driving conditions. These are considered to be a combination of low and medium speed driving with only an occasional long run at high speed.

Under more severe driving conditions where the engine is required to develop more nearly full power for a much larger percentage of the time, as for example in mountain climbing and in sustained high speed driving, the PREMIUM MOTOR OILS are recommended.

The heavy-duty oils which are recommended for use in heavy-duty truck, bus, Diesel, and gasoline engines are equally satisfactory for use in passenger car engines under the same operating conditions for which the PREMIUM MOTOR OILS are recommended.

FOR MAXIMUM PROTECTION OF YOUR CADILLAC ENGINE UNDER ALL DRIVING CONDITIONS, IT IS RECOMMENDED THAT PREMIUM OR HEAVY-DUTY GRADE MOTOR OIL BE USED.

For the first 1,000 miles, use the oil in the crankcase at the time your car was delivered to you. During this period should additional oil be necessary, use nothing heavier than 10-W oil in winter or 20-W oil in summer. Change oil at 1,000 miles. *Break-in oils or compounds are entirely unnecessary. Do not use them under any circumstances.*

After the First 1,000 Miles

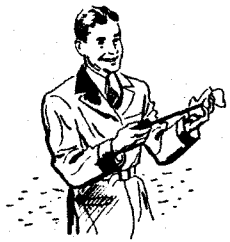
For better all-around engine performance after the first 1,000 miles, SAE 20-W or SAE 20 engine oil should be used during summer weather. If your car is regularly driven at high speed, or if the prevailing daylight temperature averages 90° F, SAE 30 oil may be used.

For cold weather, oil should be selected that will permit easy starting at the lowest temperature anticipated for the entire period. Unless the proper oil is selected, you may have difficulty starting your car if the temperature drops suddenly. The viscosity grades of engine oil for use in your Cadillac at the various cold weather temperatures are given in the chart below.

If you anticipate that the minimum atmospheric temperature will be:	Use the grade indicated:
Not lower than 30° F. above zero	20-W or SAE 20
As low as 10° F. above zero	20-W
As low as 10° F. below zero	10-W
Below 10° F. below zero	10-W plus 10% kerosene

Note: 10-W oil plus 10% kerosene is recommended *only* for those territories where the temperature remains under 10° F. below zero for long periods.

Your Cadillac Authorized Service Station will advise you on the proper engine oil required to give the best performance under existing climatic and driving conditions.



Proper Oil Level

Always maintain the proper oil level. The oil indicator is marked in quarts. Whenever the level falls below the "add one-quart" mark, add oil immediately. Do not add above the "full" mark, or 7-quart level. Check your oil each time you buy gasoline and before starting long drives. Engine oil should be drained and replaced with fresh oil every 2,000 miles. Hard driving conditions may necessitate more frequent changes. Consideration for this should be given when driving in dust storms, in cold or severe weather, or on very dusty roads.

Chassis Lubrication

Detailed instructions for the lubrication of your Cadillac car are listed and illustrated in the "Lubrication Chart". The chassis requires attention every 1,000 miles, and all chassis lubricating points should be given attention at these times. In addition, the standard transmission and rear axle lubricant should be drained and replaced every 6,000 miles.

Rear Axle

The rear axle of your car is equipped with a hypoid gear and pinion, and it must be lubricated always with SAE 90 Passenger Car Duty Hypoid Lubricant.

The lubricant level should be inspected every 1,000 miles, and Hypoid Lubricant or SAE 90 or "All Purpose Gear Lube" added, if required. The axle should be drained, flushed out, and refilled with fresh Hypoid Lubricant every 6,000 miles, regardless of season.

Transmission

The transmission (except Hydra-Matic) is to be lubricated all-year-round with SAE 90 or SAE 90 EP gear oil or SAE 90 or "All Purpose Gear Lube." The SAE 90 Hypoid Lubricant recommended for the rear axle may be used also in the transmission.

The lubricant level should be inspected every 1,000 miles and lubricant added as required. Every 6,000 miles, the transmission case should be drained, flushed, and refilled with fresh lubricant.

Other Points

The steering gear, water pump, wheel bearings, and grease gun connections each require a specific type of lubricant. Only operators familiar with these requirements and having the right materials should be permitted to lubricate the car.

Go by the Gauge

Regular attention will extend the life of your tires and help you avoid emergency repairs. Have your tire pressure checked once each week. Be sure the front wheels are kept in alignment. Have all tires interchanged regularly.

RECOMMENDED TIRE PRESSURES

Series	Tire Size	No. Plies	Pressure Front	Pressure Rear
47-61	7:00 x 15	4	28 lbs.	28 lbs.
47-62	7:00 x 15	4	28 lbs.	28 lbs.
47-60S	7:00 x 15	4	28 lbs.	28 lbs.
47-75	7:50 x 16	6	24 lbs.	32 lbs.

Remember Your Spare

Your spare tire is intended for regular use. Do not forget this. Have your spare mounted on the right rear between 4,000 and 5,000 miles; at the same time move rear tires to front, placing them on sides opposite to their original rear position. Move right front tire to left rear. Rotate *your five tires in this manner after every 4,000 miles to increase* their service life.

Changing Wheels

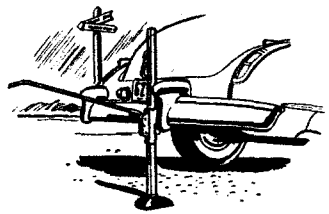
When a flat tire requires emergency wheel changing, follow the procedure below exactly:

1—Make sure hand brake is set, and then block the opposite wheel.

2—Place jack directly under bumper adjacent to the center side of the rear bumper guard or the outside of front bumper guard. Raise car high enough to clear wheel.

3—If rear wheel is to be changed, remove wheel shield as instructed below.

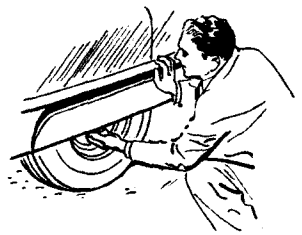
4—Remove hub cap, using flattened end of jack handle as lever. Remove wheel disc using special tool provided.



5—Remove wheel mounting nuts by turning to the left. Lift wheel off hub.

6—Installation of the spare wheel is performed by reversing foregoing operation.

Removing Rear Wheel Shields



Series 61, 62 and 60S. Remove rear shield by turning hexagonal nut, located in the center of the lower edge of shield, counter-clockwise. This nut may be turned by using the socket end of the wheel lug wrench. Tip the shield outward while raising up and away from the mounting hooks. To install shield, engage mounting hooks at bottom of shield with the fender hooks and push top of shield flush with fender. Turn hex lock nut clockwise to tighten.

The series 75 shield is removed by reaching up under shield to reach handle of lever, pulling it toward you to clear flange, and then pulling straight down. To install this shield, engage lugs at lower corners in their respective brackets and—making sure that lever handle points straight down—push upper part into place. Then move handle back and up, locking it behind lower flange of shield.

ALABAMA
Bessemer
Birmingham
Brewton
Dothan
Ensley
Florence
Huntsville
Mobile
Montgomery

ALASKA
Anchorage
Fairbanks

ARIZONA
Douglas
Flagstaff
Kingman
Lowell
Nogales
Phoenix
Prescott
Tucson

ARKANSAS
Blytheville
Camden
El Dorado
Fort Smith
Hope
Hot Springs
Little Rock
Texarkana
West Memphis

CALIFORNIA
Alhambra
Alturas
Bakerfield
Beverly Hills
Burlingame
Chico
El Centro
Eureka
Fresno
Glendale
Hollywood
Huntington Park
Inglewood
Long Beach
Los Angeles
McCloud
Merced
Modesto
Monterey
Napa
Oakland
Palo Alto
Pasadena
Paso Robles
Pomona
Red Bluff
Redding
Richmond
Riverside
Sacramento
Salinas
San Bernardino
San Diego
San Francisco
San Jose
San Luis Obispo
San Pedro
San Rafael
Santa Ana
Santa Barbara
Santa Cruz
Santa Monica
Santa Rosa
Stockton
Susanville
Turlock
Vallejo
Ventura
Visalia
Watsonville
Weed
Whittier
Woodland
Yosemite Park
Yuba City

COLORADO
Alamosa
Boulder
Burlington
Canon City
Colorado Springs
Denver
Durango
Glenwood Springs
Grand Junction
Greeley
Lamar
Loveland
Montrose
Pueblo
Rifle
Salida
Sterling
Trinidad

CONNECTICUT
Bridgeport
Bristol
Danbury
Greenwich
Hartford
Meriden
Middletown
Milford
Mystic
New Britain
New Haven
New Milford
Norwalk
Norwich
Putnam
Ridgefield
Rockville
Shelton
Stamford
Stratford
Torrington
Waterbury
Westport
Willimantic
Winsted

DELAWARE
Dover
Milford
Wilmington

DISTRICT OF COLUMBIA
Washington

FLORIDA
Clearwater
Daytona Beach
Deland
Fort Lauderdale
Fort Myers
Gainesville
Jacksonville
Lakeland
Miami
Orlando
Panama City
Pensacola
St. Augustine
St. Petersburg
Sanford
Sarasota
Tallahassee
Tampa
Vero Beach
West Palm Beach

GEORGIA
Albany
Athens
Atlanta
Augusta
Carrollton
Columbus
Gainesville
Griffin
La Grange
Macon
Rome
Savannah
Thomasville

IDAHO
Blackfoot
Boise
Idaho Falls
Kellogg
Ketchum
Lewiston
Nampa
Pocatello
Rupert
Sandpoint
Twin Falls

ILLINOIS
Altamont
Alton
Anna
Aurora
Beardstown
Belleville
Bloomington
Blue Island
Bushnell
Cairo
Canton
Carlinville
Carmi
Centralia
Champaign
Chester
Chicago
Collinsville
Danville
Decatur
De Kalb
Dixon
Dundee
East St. Louis
Eldorado
Elgin
Evanston
Freeport
Galesburg
Geneseo
Greenville
Highland Park
Jacksonville
Joliet
Kankakee
La Grange
La Salle
Marion
Mattoon
McHenry
Metropolis
Moline
Monmouth
Monticello
Morris
Mt. Vernon
Oak Park
Olney
Park Ridge
Peoria
Pontiac
Princeton
Quincy
Robinson
Rockford
Springfield
Sterling
Taylorville
Trenton
Waukegan

INDIANA
Anderson
Angola
Bedford
Bloomington
Brazil
Columbia City
Columbus
Crawfordsville
Decatur
Elkhart
Evansville
Fort Wayne
Frankfort
Gary
Greensburg
Hammond
Hartford City
Indianapolis
Kendallville
Kokomo
Lafayette
Laporte
Ligonier
Logansport
Marion
Michigan City
Milan
Muncie
New Castle
Peru
Portland
Richmond
Rushville
Shelbyville
South Bend
Sullivan
Terre Haute
Valparaiso
Vincennes
Warsaw

IOWA
Burlington
Cedar Rapids
Centerville
Charles City
Clinton
Davenport
Des Moines
Dewitt
Dubuque
Fort Dodge
Iowa City
Keokuk
Maquoketa
Mason City
Muscatine
Oelwein
Ottumwa
Sioux City
Tama
Waterloo

KANSAS
Arkansas City
Atchison
Coffeyville
Emporia
Great Bend
Hutchinson
Lawrence
Leavenworth
Liberal
Ottawa
Parsons
Pittsburg
Salina
Topeka
Wichita

KENTUCKY
Ashland
Barbourville
Bowling Green
Corbin
Covington
Harlan
Hazard
Lexington
Louisville
Middlesboro
Owensboro
Paducah
Pineville
Prestonburg
Stearns
Williamsburg

LOUISIANA
Alexandria
Baton Rouge
Jennings
Lafayette
Lake Charles
Monroe
New Orleans
Oakdale
Opelousas
Shreveport
Vivian

MAINE
Augusta
Bangor
Bar Harbor
Bath
Biddeford
Caribou
Houlton
Lewiston
Portland
Rockland
Waterville

MARYLAND
Annapolis
Baltimore
Bel Air
Cumberland
Easton
Frederick
Hagerstown
Hancock
Havre De Grace
Pocomoke City
Westminster

MASSACHUSETTS
Andover
Attleboro
Belmont
Beverly Farms
Boston
Brockton
Brookline
Cambridge
Chicopee
Concord
Dalton
Dorchester
Fall River
Fitchburg
Framingham
Gardner
Gloucester
Great Barrington
Greenfield
Haverhill
Hyannis
Hyde Park
Lowell
Lynn
Malden
Medford
Milford
New Bedford
Newburyport
Newton
Newton Centre
N. Adams
Norwood
Pittsfield
Plymouth
Quincy
Salem
Somerville
Springfield
Taunton
Waltham
Watertown
Wellesley
Winchendon
Winchester
Worcester

MICHIGAN
Adrian
Alpena
Ann Arbor
Battle Creek
Bay City
Benton Harbor
Big Rapids
Birmingham
Cadillac
Calumet
Caro
Centerline
Detroit
Escanaba
Flint
Grand Rapids
Grayling
Greenville
Holland
Howell
Iron River
Ironwood
Jackson
Kalamazoo
Lansing
Lapeer
Ludington
Marquette
Mason
Midland
Monroe
Mount Clemens
Mount Pleasant
Muskegon
Newberry
Niles
Owosso
Petoskey
Pontiac
Port Huron
Saginaw
Sault Ste. Marie
Standish
Traverse City
Wyandotte
Ypsilanti

MINNESOTA
Albert Lea
Alexandria
Anoka
Austin
Bemidji
Brainerd
Chisholm
Duluth
Fairmont
Faribault
Fergus Falls
Hastings
International Falls
Lake City
Little Falls
Mankato
Minneapolis
New Ulm
Owatonna
Red Wing
Rochester
St. Cloud
Saint Paul
Thief River Falls
Virginia
Waseca
Willmar
Winona

MISSISSIPPI
Clarksdale
Columbus
Greenville
Greenwood
Gulfport
Hattiesburg
Jackson
Laurel
Meridian
Natchez

MISSOURI
Cape Girardeau
Columbia
Independence
Ironton
Jefferson City
Joplin
Kansas City
Kennett
Kirksville
Lebanon
Mexico
Moberly
Poplar Bluff
Saint Joseph
St. Louis
Sedalia
Sikeston
Springfield

MONTANA
Billings
Bozeman
Butte
Dillon
Great Falls
Helena
Hysham
Kalispell
Lewistown
Missoula

NEBRASKA
Alliance
Auburn

NEBRASKA (Cont'd)

Chadron
Falls City
Fremont
Grand Island
Hastings
Lincoln
Norfolk
North Platte
Ogallala
Omaha
Schuyler
Scottsbluff
Sidney

NEVADA

Ely
Las Vegas
Reno

NEW HAMPSHIRE

Berlin
Concord
Dover
Keene
Laconia
Manchester
Nashua
Plymouth
Portsmouth
Rochester

NEW JERSEY

Asbury Park
Atlantic City
Bound Brook
Bridgeton
Dover
Elizabeth
Flemington
Freehold
Hackensack
Hackettstown
Hammonton
Hillsdale
Long Branch
Lyndhurst
Montclair
Morristown
Newark
New Brunswick
Newton
Ocean City
Passaic
Paterson
Perth Amboy
Pitman
Plainfield
Princeton
Rahway
Red Bank
Ridgewood
Salem
South Orange
Summit
Toms River
Trenton
Union City
Vineland

NEW MEXICO

Albuquerque
Clovis
Gallup
Hobbs
Las Vegas
Roswell

NEW YORK

Albany
Amsterdam
Auburn
Batavia
Bay Shore
Bayside
Binghamton
Brewster
Brockport
Bronx
Brooklyn
Buffalo
Catskill
Central Valley
Dansville
Delhi
Dunkirk
East Hampton
Freeport, L. I.
Geneva
Glen Cove
Glens Falls
Gloversville
Gowanda
Great Neck
Hamburg
Hempstead
Homer
Horseheads
Hudson
Huntington
Ithaca
Jamaica
Jamestown
Kingston
Larchmont
Le Roy
Lockport
Long Beach
Long Island City
Madison
Malone
Massena
Middletown
Mount Kisco
Mount Vernon
Newburgh
New York
Niagara Falls
N. Tonawanda
Norwich
Nyack
Olean
Ossining
Oswego
Oyster Bay
Patchogue
Penn Yan
Plattsburg
Port Jefferson
Port Jervis
Potsdam
Poughkeepsie
Rochester
Rome
Salamanca
Saranac Lake
Saratoga Springs
Schenectady
Seneca Falls
Southampton
Staten Island
Suffern
Syracuse
Tarrytown
Troy
Utica
Watertown
Wellsville
Westfield
White Plains
Woodmere
Yonkers

NORTH CAROLINA

Ahoskie
Asheville
Aulander
Burlington
Charlotte
Durham
Edenton
Fayetteville
Goldsboro
Greensboro
Greenville
Henderson
Hickory
High Point
Kinston
Lexington
Pinehurst
Raleigh
Rocky Mount
Salisbury
Shelby
Southern Pines
Williamston
Wilmington
Wilson
Winston-Salem

NORTH DAKOTA

Bismarck
Devils Lake
Dickinson
Fargo
Grand Forks
Mandan
Minot
Rugby
Williston

OHIO

Akron
Ashland
Ashtabula
Athens
Bellevue
Bowling Green
Bryan
Cambridge
Canton
Chillicothe
Cincinnati
Cleveland
Columbus
Coshocton
Dayton
Defiance
Delaware
Dover
East Liverpool
Elyria
Findlay
Fostoria
Fremont
Grafton
Hamilton
Jackson
Lakewood
Lancaster
Lima
Lorain
Mansfield
Marietta
Marion
Massillon
Medina
Middletown
Napoleon
Newark
Norwalk
Painesville
Paulding
Piqua
Portsmouth
Salem
Sandusky
Sidney
Springfield
Steubenville
Tiffin
Toledo
Upper Sandusky
Van Wert
Wellington
Warren
Wooster
Youngstown
Zanesville

OKLAHOMA

Ada
Ardmore
Bartlesville
Blackwell
Chickasha
Cushing
Duncan
El Reno
Enid
Hobart
Holdenville
Hominy
Lawton
Miami
Muskogee
Oklahoma City
Ponca City
Seminole
Shawnee
Tulsa
Wewoka

OREGON

Astoria
Baker
Bend
Coos Bay
Corvallis
Eugene
Grants Pass
Klamath Falls
La Grande
Medford
Pendleton
Portland
Reedsport
Roseburg
Salem
The Dalles

PENNSYLVANIA

Aliquippa
Allentown
Altoona

PENNSYLVANIA (Cont'd)

Ambridge
Ardmore
Ashland
Beaver Falls
Bedford
Bethlehem
Bloomsburg
Brackenridge
Bradford
Bristol
Butler
Canonsburg
Carlisle
Chambersburg
Chester
Clarion
Connellsville
Donora
Du Bois
Easton
Elizabethtown
Erie
Frankford
Gettysburg
Greensburg
Hanover
Harrisburg
Hazleton
Homestead
Houtzdale
Huntingdon
Irwin
Jenkintown
Johnstown
Kittanning
Kutztown
Lancaster
Lansdale
Latrobe
Lebanon
Lewistown
McKeesport
Meadville
Monongahela
Mount Carmel
New Castle
New Kensington
Norristown
Oil City
Philadelphia
Pittsburgh
Pottstown
Punxsutawney
Quakertown
Reading
Ridgway
Robesonia
Schuylkill Haven
Scranton
Sewickley
Sharon
Shenandoah
Somerset
State College
Tamaqua
Towanda
Uniontown
Upper Darby
Warren
Washington
Waynesboro
Waynesburg
Wellsboro
West Chester
Wilkes-Barre
Williamsport
York

RHODE ISLAND

Newport
Providence
Warren
Westerly
Woonsocket

SOUTH CAROLINA

Aiken
Anderson
Bennettsville
Charleston
Cheraw
Columbia
Florence
Greenville
Greenwood
Hartsville
Newberry
Orangeburg
Rock Hill
Spartanburg
Sumter

SOUTH DAKOTA

Aberdeen
Belle Fourche
Deadwood
Mitchell
Rapid City
Sioux Falls
Watertown

TENNESSEE

Bristol
Chattanooga
Clarksville
Dyersburg
Elizabethton
Greenville
Jackson
Johnson City
Kingsport
Knoxville
Memphis
Nashville

TEXAS

Abilene
Amarillo
Austin
Beaumont
Big Spring
Childress
Cleburne
Corpus Christi
Corsicana
Dallas
Denison
Denton
El Paso
Fort Worth
Gainesville
Galveston
Greenville
Henderson
Houston
Kerrville
Kilgore
La Porte
Laredo
Longview
Lubbock
Lufkin
Marshall
McAllen
McKinney
Midland
Mineral Wells
Nacogdoches
Pampa
Paris
Port Arthur
San Angelo
San Antonio
Sherman
Sweetwater
Temple
Tyler
Vernon
Victoria
Waco
Wichita Falls

UTAH

Brigham
Coalville
Ogden
Price
Provo
Salt Lake City
Tremonton

VERMONT

Barre
Bennington
Brattleboro
Burlington
Rutland
Saint Albans
Saint Johnsbury
White River Junction

VIRGINIA

Charlottesville
Danville
Fredericksburg
Hampton
Lynchburg
Martinsville
Newport News
Norfolk
Norton
Petersburg
Portsmouth
Richmond
Roanoke
Staunton
Suffolk

WASHINGTON

Aberdeen
Bellingham
Bremerton
Centralia
Everett
Gig Harbor
Longview
Mt. Vernon
Olympia
Pasco
Port Angeles
Seattle
Spokane
Tacoma
Vancouver
Walla Walla
Wenatchee
Yakima

WEST VIRGINIA

Beckley
Bluefield
Charleston
Clarksburg
Elkins
Fairmont
Huntington
Logan
Martinsburg
Morgantown
Northfork
Parkersburg
Wheeling
Williamson

WISCONSIN

Antigo
Appleton
Baraboo
Beloit
Delavan
Eau Claire
Fond Du Lac
Green Bay
Janesville
Kenosha
Lacrosse
Madison
Manitowoc
Marinette
Menasha
Milwaukee
Monroe
New Richmond
Oshkosh
Pewaukee
Port Washington
Racine
Rhinelander
Sheboygan
Stevens Point
Sturgeon Bay
Wausau

WYOMING

Casper
Cheyenne
Evanston
Lander
Laramie
Lusk
Rawlins
Rock Springs
Sheridan
Torrington
Wheatland

EASY REFERENCE

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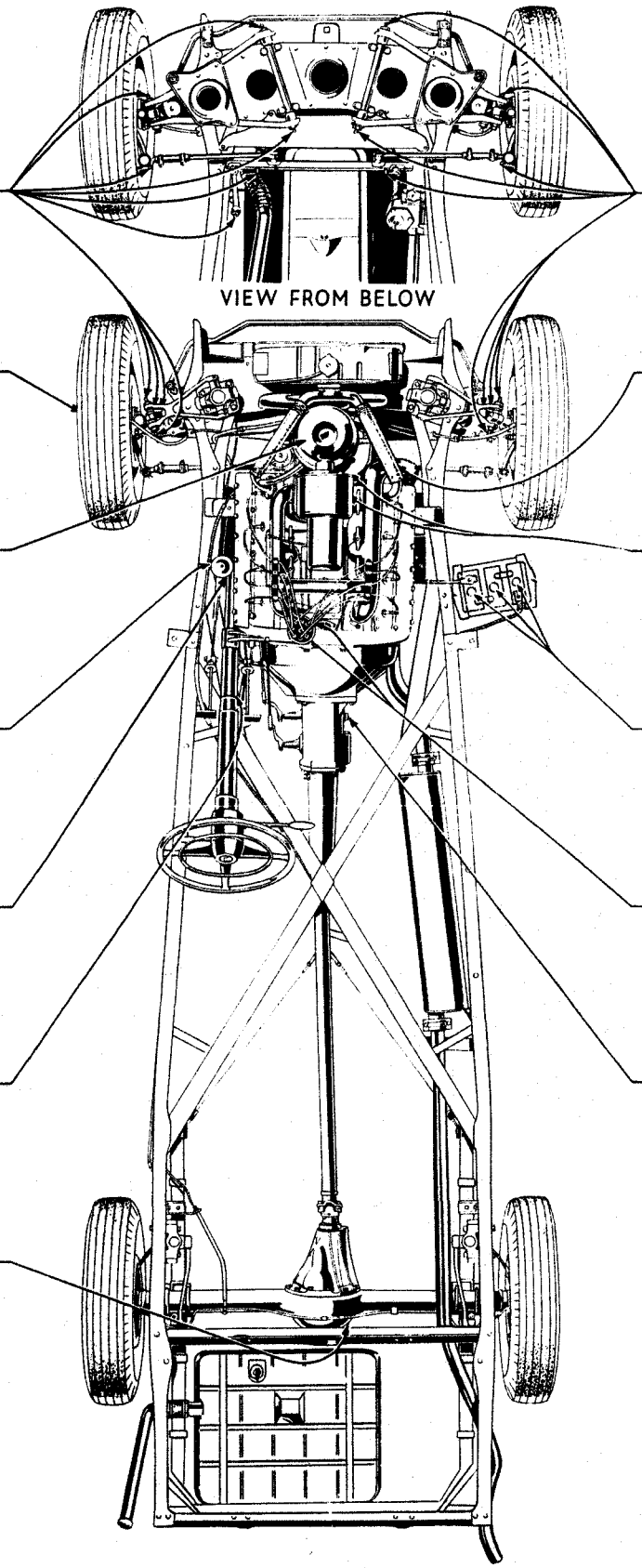
Lubrication Chart — All 1947 Series Cadillac Cars

Lubrication Chart — All 1947 Series Cadillac Cars



Front Wheel Suspension

10 on R. H. Side

Apply chassis lubricant to connections with grease gun at points shown.

Every 1000 miles

Front Wheel Bearings

Each Front Wheel

Remove bearings, clean, repack with wheel bearing lubricant and readjust.

Every 12,000 miles

Air Cleaner

Remove air cleaner filtering unit, drain and refill with one pint of S.A.E. 50 engine oil and reinstall.

Every 2000 miles

Engine Oil Filler

Check oil level every 100 to 150 miles and add oil as required.

Drain crankcase and refill with oil of correct grade. Clean filter in cap.

Every 2000 miles

Steering Gear

Add steering gear lubricant to bring level up to filler.

Every 1000 miles

Pedals and Clutch Rocker Shaft

3 Fittings

(1 on Hydra-Matic cars)

Apply chassis lubricant to connections with grease gun.

Every 1000 miles

Rear Axle

Add Hypoid lubricant SAE 90 or "All Purpose Gear Lube" to bring level up to filler hole.

Every 1000 miles

Drain, and refill with Hypoid lubricant.

Every 6000 miles

"Oil Can" Lubrication

Apply a few drops of engine oil to the connections for the hand brake, the hood hinges, and the clutch release mechanism.

Every 1000 miles

Front Wheel Suspension

9 on L. H. Side

Apply chassis lubricant to connections with grease gun at points shown.

Every 1000 miles

Water Pump

Apply water pump lubricant with grease gun.

Every 1000 miles

Generator

2 Oil Cups

Apply a few drops of engine oil with oil can.

Every 1000 miles

Storage Battery

Add distilled water to bring level up to top of filler tubes.

Every 1000 miles

In warm weather check level every two weeks.

Timer-Distributor

Turn down grease cup and refill with water pump lubricant. Apply vaseline to cam and a drop of engine oil to cam wick.

Every 1000 miles

Transmission

Add transmission lubricant SAE 90 or "All Purpose Gear Lube" to bring level up to filler hole.

Every 1000 miles

Drain, and refill with fresh lubricant.

Every 6000 miles

Hydra-Matic Drive

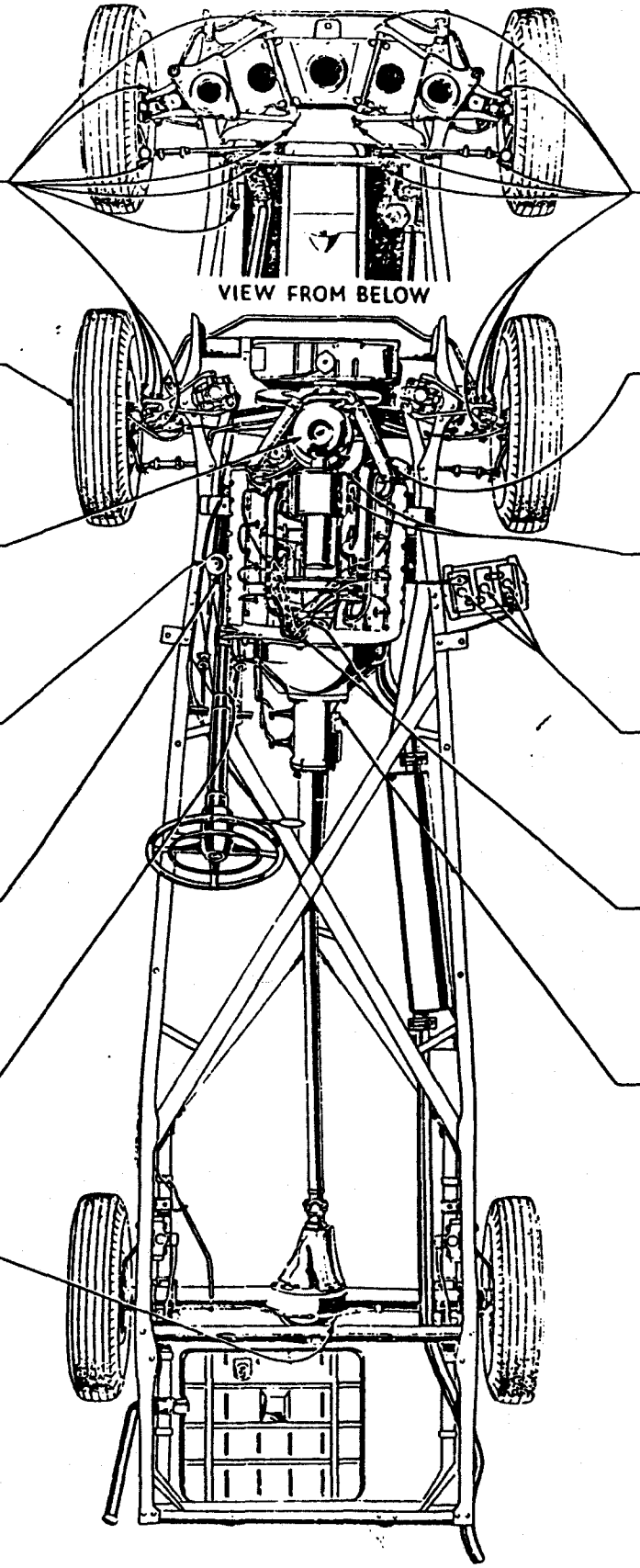
See instructions in Operator's Manual

Body Hardware

Apply a few drops of light oil to door hinges. Clean all door striker plates and wedges and apply a small amount of washable wax.

Every 1000 miles

Lubrication Chart — All 1947 Series Cadillac Cars



Front Wheel Suspension

10 on R. H. Side

Apply chassis lubricant to connections with grease gun at points shown.

Every 1000 miles

Front Wheel Bearings

Each Front Wheel

Remove bearings, clean, repack with wheel bearing lubricant and readjust.

Every 12,000 miles

Air Cleaner

Remove air cleaner filtering unit, drain and refill with one pint of S.A.E. 50 engine oil and reinstall.

Every 2000 miles

Engine Oil Filler

Check oil level every 100 to 150 miles and add oil as required.

Drain crankcase and refill with oil of correct grade. Clean filter in cap.

Every 2000 miles

Steering Gear

Add steering gear lubricant to bring level up to filler.

Every 1000 miles

Pedals and Clutch Rocker Shaft

3 Fittings

(1 on Hydra-Matic cars)

Apply chassis lubricant to connections with grease gun.

Every 1000 miles

Rear Axle

Add Hypoid lubricant SAE 90 or "All Purpose Gear Lube" to bring level up to filler hole.

Every 1000 miles

Drain, and refill with Hypoid lubricant.

Every 6000 miles

"Oil Can" Lubrication

Apply a few drops of engine oil to the connections for the hand brake, the hood hinges, and the clutch release mechanism.

Every 1000 miles

Front Wheel Suspension

9 on L. H. Side

Apply chassis lubricant to connections with grease gun at points shown.

Every 1000 miles

Water Pump

Apply water pump lubricant with grease gun.

Every 1000 miles

Generator

2 Oil Cups

Apply a few drops of engine oil with oil can.

Every 1000 miles

Storage Battery

Add distilled water to bring level up to top of filler tubes.

Every 1000 miles

In warm weather check level every two weeks.

Timer-Distributor

Turn down grease cup and refill with water pump lubricant. Apply vaseline to cam and a drop of engine oil to cam wick.

Every 1000 miles

Transmission

Add SAE 90 Passenger Car Hypoid Lubricant, SAE 90 Mineral Oil Gear Lubricant, or SAE 90 "All Purpose" Gear Lubricant to bring level up to filler hole.

Every 1000 miles

Drain, and refill with fresh lubricant.

Every 6000 miles

Hydra-Matic Drive

See instructions in Operator's Manual

Body Hardware

Apply a few drops of light oil to door hinges. Clean all door striker plates and wedges and apply a small amount of washable wax.

Every 1000 miles

Printed in U. S. A.

Automobile Manufacturers Association

Consolidated Specification Questionnaire

For 1947 Models

Mechanical Details

Make of Car CADILLAC Model 61, 62, 60S, 75

Name of Maker CADILLAC MOTOR CAR DIVISION Address 2860 CLARK AVENUE
GENERAL MOTORS CORPORATION

Date MARCH 10, 1946

NOTE: (1) *Subject to Correction:* It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.

ENGINE

No. of cylinders 8
Valve arrangement L-Head
Bore 3 1/2" Stroke 4 1/2"
Cylinder head, cast iron or aluminum Cast Iron
Cylinder sleeve, Yes No X
Piston displacement 346 cu. in.
Taxable horsepower 39.20
Horsepower rating—
To be based on actual performance corrected to 60°F. at sea level (barometric pressure 29.92 inches of mercury) with standard fuel. (Octane No. of fuel 80)

—With Bare Engine—
Maximum brake hp. 150 at 3600 R.P.M.

—With Standard Accessories—*
Maximum brake hp. 130 at 3200 R.P.M.

*Those standard accessories needed for normal operation including fan, generator, starter, air cleaner, muffler, manifolds, fuel and water pumps.

Maximum torque—
With bare engine, lb. ft. 283 at 1600 R.P.M.
With standard accessories,* lb. ft. 272 at 1800 R.P.M.

Compression Ratio—
Standard 7.25 Optional

Standard compression pressure —*pounds*—
At cranking speed 100 - 135
At what R.P.M. 182 @ 1000 R.P.M.

PISTONS and RINGS

Piston
Make Alcoa - Bohn
Material Aluminum Alloy
Features—*split skirt, invar strut, oval, tin-plated, aluminum oxide finish, auto-thermic, V-Bridge, porous chrome plate, etc.* T-Slot Anodized Finish
Weight—ounces—*without rings, pin or bushing* 19 5/32
Length 4 1/8"
Clearance—
Top *land* .019" to .024"
Skirt, *top* .0021" *bottom* .0005"

PISTONS and RINGS (cont'd)

Piston ring groove depth— Dia. at Bottom Of Groove
Oil 3.127 - 3.132 Compression 3.127 - 3.132
No. of oil rings used per piston 1
Width of oil rings 3/16"
Width of oil ring gap .007 - .023" in Cyl.
No. of compression rings used per piston 2
Width of compression rings 5/64"
Width of compression ring gap .007 - .023" in Cyl.
Maximum wall thickness of oil rings .150"
Maximum wall thickness of compression rings .170"
Are ring expanders used, Yes No X

RODS and PINS

Wristpin—
Material X1315 Carburized
Length 3 1/16" Diameter 7/8"
Locked in rod, piston or floating Floating
Clearance in piston .00005" to .0001"
Clearance in rod .0002" to .0008"

Connecting rod—
Length—*center to center* 8 3/4"
Material 1035 Steel
Weight—*ounces* 33

Crankpin journal—
Diameter 2.4595" Length 2.294"

Lower bearing—
Material Steel Back-Copper Nickel Matrix-Babbitt Overlay
Clearance .0005" to .0020"
End play .008" to .014"

Shims—*solid, laminated or none* None
Spun or separate Separate
Rods and pistons removed from above or below Above

CRANKSHAFT

Material 1145 Steel
Weight—*stripped* 74.5 lbs.
Vibration dampener used—*yes or no* Yes (Std. only)
Type Spring Loaded - Torsional

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 194

CRANKSHAFT (cont'd)

Crankshaft counterweights used, number of 6
Which main bearing takes thrust Center
Crankshaft end play .001 - .005"
Main bearing—
Type: Cast-in or Slip-in X
If slip-in: Removable from below Yes
Necessary to align ream No
Material Moraine Durex 300
Clearance .0008 - .0025"
Shim—*solid, laminated or none* None
Main bearing journal diameter x length—
No. 1. 2.4995" - 1 5/32" Front
No. 2 2.4995" - 1 5/32" Center
No. 3 2.4995" - 1 31/32" Rear
No. 4
No. 5
No. 6
No. 7
No. 8
No. 9
Crankshaft gear or sprocket— Sprocket
Make Own
Material 1115 Steel

CAMSHAFT

Camshaft gear or sprocket— Sprocket
Make Own
Material Cast Iron
Timing chain—
Make Link Belt
Number of links 62
Width 1 1/8"
Pitch 3/8"

VALVES

INTAKE VALVE—
Make Rich Mfg.
Material G.M. 3140
Overall length 5.33/64"
Actual overall diameter of head 1.876 - 1.886"
Minimum port diameter 1.5"
Angle of seat 45°
Is valve seat an insert? No
Stem diameter .3415 - .3425"
Stem to guide clearance .0005" to .0025"
Lift .335"
Spring pressure and length—
Outer—

VALVES (cont'd)

With valve closed—*lb.* 60-67 *ins.* 1 59/64
With valve open—*lb.* 139.5-150.5 *ins.* 1 37/64
Length out of engine—*ins.* 2.210
Inner—
With valve closed—*lb.* *ins.*
With valve open—*lb.* *ins.*
Length out of engine—*ins.*

EXHAUST VALVE—
Make Rich Mfg.
Material Stem 8730 Head N-82120 Steel
Overall length 5 33/64"
Actual overall diameter of head 1.626 - 1.636"
Minimum port diameter 1.25"
Angle of seat 45°
Is valve seat an insert? No Material
Stem diameter .3405-.3415"
Stem to guide clearance .0015" to .0035"
Lift .345"
Spring pressure and length—
Outer—
With valve closed—*lb.* 60-67 *ins.* 1 59/64
With valve open—*lb.* 139.5-150.5 *ins.* 1 37/64
Length out of engine—*ins.* 2.210
Inner— None
With valve closed—*lb.* *ins.*
With valve open—*lb.* *ins.*
Length out of engine—*ins.*
Operating tappet clearance (hot or cold)—*intake* Zero Hydr.
Tappet clearance for valve timing—*intake* --
Operating tappet clearance (hot or cold)—*exhaust* --
Tappet clearance for valve timing—*exhaust* --
Hydraulic valve lifters—*yes or no* Yes
Valve timing— Exclusive of Ramp
Intake opens TDC° *degrees* BUDC *piston travel* 0 *inches*
Intake closes 42° ABC " ALDC " " .4486 *inches*
Exhaust opens 52° BBC " BLDC " " .6854 *inches*
Exhaust closes 10° ATC " AUDC " " .0430 *inches*
Valve Timing Marks—*on Flywheel, Vibration Damper,* None

LUBRICATION

Lubricating system type—*pressure or splash* Pressure
Oil pressure to—
Main bearings—*yes or no* Yes
Connecting rods—*yes or no* Yes
Wristpins—*yes or no* Yes
Camshaft bearings—*yes or no* Yes
Tappets—*yes or no* Yes

1947 MODEL SPECIFICATIONS

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 19--

LUBRICATION (cont'd)

Timing gear or chain lubrication—*positive or splash* Positive
Oil pump type Helical Gear
Oil grade recommended—*SAE viscosity and temperature range*—
20W - SAE 20 + 32° F.
20W + 10° F.
10W - 10° F.
Below - 10° F. 10W + 10% Kerosene
Normal oil pressure—*lbs. at M.P.H.* 25 lbs. @ 30 M.P.H.
Pressure at which relief valve opens 30 lbs.
Capacity of oil reservoir—*quarts, dry* 7 *refill* --
Oil pressure gauge make A.C.
Oil reservoir level gauge type Dip Stick
Floating type oil intake—*yes or no* Yes
External oil filter make None
Other type of oil cleaner "
Oil cooler make "
Chassis lubrication—Make Lincoln

FUEL

Gasoline tank—*capacity* 61,62,60S (20 Gal.) 75 (24 Gal.)
Fuel feed—
Type—*vacuum tank, electric pump, gravity vacuum pump or camshaft pump* Camshaft Pump
Make AC Model
Carburetor—Make Carter or Stromberg Model 595-S Carter AAV-26 Stromberg
Number used One
Size 1 1/4"
Type—
Up or down draft Down Single or dual Dual
Intake manifold heat control—*manual, automatic or none* None
Automatic choke, make Both Model
Air cleaner—intake silencer make A.C.
Type—*dry felt; oil bath; oil coated fibre* Oil Bath
Heavy Duty type—Make None Model --
Muffler make Walker Mich.
Tail pipe diameter 2"

COOLING

Water pump—
Type Centrifugal
Drive Vee Belt
Is pump equipped with packing nut No
Water circulation thermostat make Dole
Pressure relief valve—*yes or no* No
By-pass for recirculation—*yes or no* Yes
Radiator core—
Type Tube and Fin
Make Harrison

COOLING (cont'd)

Cooling system—*capacity, quarts* 25
Water jackets full length of cylinders—*yes or no* Yes
Water all around cylinder—*yes or no* Yes
Lower radiator hose—
Inside diameter 2" Length 8 1/8"
Upper radiator hose—
Inside diameter 1 1/4" Length R.H. 13 3/8" L.H. 12 3/8"
Fan belt—
Make Gates
Angle of vee 34
Length, outside P.C. 34-1/32" Width, maximum 1 1/64"
Fan—
Make Hayes No. of Blades 61,62,60 4

IGNITION

Ignition units—
Make Delco Remy Model 1110807
Manual or octane selector, *degrees advance* None° *retard* None
Maximum centrifugal advance crankshaft, *degrees* 24° at 4000 *engine R.P.M.*
Inches of Mercury Necessary to operate Vacuum Advance (Plus or minus 1 inch) 5½ to 7½ Start, 15 to 18 Full
Maximum Vacuum advance crankshaft, *degrees* 18
Breaker gap .0125-.0175" Breaker arm tension 19-23 *oz.*
Cam angle 31° ± 1 1/2° *deg.*
Timing—Breaker *points open* 5° *degrees crankshaft rotation before) top center*
Timing mark location—*flywheel, vibration dampener or none* Dampr
Firing order 1-8-7-3-6-5-4-2
Amperage draw of ignition coil—
With engine stopped 4.4
With engine idling 2.2
Spark plug—
Thread—10 *m.m., 14 m.m. or 18 m.m.* 10 m.m.
Make A.C. Model 104
Gap .028" - .033"
Ignition cable make Packard Electric

BATTERY

Make Delco Model 17K3W
Capacity—*amepere hours* 115 @ 20 *hour rate*
Number of plates per cell 17
Bench charging rate—
Start 10 Finish 8
Which battery terminal is grounded Negative
Location of battery R.H. side under front fende

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 194

STARTING MOTOR

Make Delco Remy Model 1107931
Normal engine cranking speed
Brush spring tension 24 - 28 oz.
Lock test—
Amperage draw 600 max.
Volts 3 max.
Torque in pounds feet 16 ft. lb. min.
No load test—
Amperage draw 65 max.
Volts 5.67 Approx. R.P.M. 5500 Approx.
Type of drive—~~Bendix~~ *sliding gear with overrunning clutch*
Starting device—*Solenoid, manual, etc.* Solenoid
Starter operation—check items required to start engine
1. Turn on ignition X
2. Depress starter pedal
3. Depress accelerator pedal
4. Depress clutch pedal
5. Operate button on dash X
6. Pull out throttle
Starting motor pinion meshes front or rear Front
No. of teeth in flywheel 156
Face width of flywheel teeth .495" - .502"
Gear ratio between starter armature and flywheel 17 - 1

GENERATOR

Make Delco Remy Model 1102693
Type—*third brush, shunt, etc.* Shunt
Brush spring tension 24 - 28 oz.
Current regulator, voltage regulator or current and voltage control unit
Maximum controlled charging rate
Temperature 150° F.
Amperes 34 - 36
Voltage 8
R.P.M. 2300
Cutout relay—
Voltage at closing 6.2 - 6.5
Amperes to open, reverse current --
Air gap .018 - .022"
Voltage regulator—
Volts 6.95 - 7.25 6.9 - 7.0
Temperature 72° F. 150° F.
Air gap .068 - .073"
Current regulator—
Amperes 38 - 40 34 - 36
Temperature 72° F. 150° F.
Air gap .080 - .085"
Car speed for maximum charging rate 20 - 25 Approx.
Ammeter or charge indicator make A.C.

LAMPS

Lighting switch make Delco Remy
Are tail and dash lights in series No.
Headlights—
Make Guide Lamp - Sealed Beam
Location—*in fender, in catwalk, or radiator shell* Fender
Parking or fender light make Guide Lamp
Tail and stop light make Guide Lamp
Horn—
Type—*vibrator or motor* Vibrator No. used 2
Make Delco Remy
Amperage draw of each LOW NOTE 21 amp. HIGH NOT 19 amp.

CLUTCH

Make Long
Drive type—
Direct to flywheel face Yes
Through fluid flywheel --
Semi-centrifugal Yes
Power operated unit—make None
Vibration insulation or neutralizer—*fabric, rubber blocks or springs* Springs
No. of clutch driving discs 1
No. of clutch driven discs 1
Clutch facing—
Material—*woven or moulded asbestos, cork* Woven
Inside diameter 7
Outside diameter 61, 62, 60 (10½") 75 (11")
Thickness .137"
No. required 2

TRANSMISSION

Transmission— Std.
Make Own Model
No. of forward speeds 3
Manual shift—*yes, no* Yes
Automatic or auxiliary shifting mechanism—*yes* *no* X
If yes, Make
Type—*centrifugal, vacuum, electric or hydraulic*
Automatic overdrive—
Make None
Oil capacity—*pints* --
Oil grade recommended—*S.A.E. viscosity*
Summer -- Winter --
Gear ratio in high—*standard 5-passenger 4-door sedan* Direct
Transmission ratio—
In overdrive -- In second 1.526
In third Direct In fourth --
In low 2.393 In reverse 2.393

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 1

TRANSMISSION (cont'd)

Constant mesh gears on second: Yes
Spur or helical gears—
For second speed:
For first speed:
For reverse speed:
For all speeds: Helical
Synchronous meshing ~~xxxxxxxx~~: Second & High
Transmission oil—
Capacity—*pints*: 4
Grade recommended—*S.A.E. viscosity*
Summer: SAE 90 Winter: Same
Gear Lub. or Hypoid
Universal joints—
Make: Mechanics
Number used: 2
Type—*metal with anti-friction bearing or metal with plain bearing*: Needle Brg.
Lubricated with: Grease Pre-packed
Drive taken through springs, torque arm, torque tube or radius rods: Springs
Torque taken through springs, torque arm, torque tube or radius rods: Springs

REAR AXLE

Rear axle—
Make: Own Model:
Type—*Semi, full or three-quarter floating*: Semi
Minimum road clearance under center of rear axle—*tires inflated* 61, 62, 60 (8") 75 (9")
Rear axle oil—
Capacity—*pints*: 5
Grade and type recommended—*S.A.E. viscosity* A-9-HL (Hypoid)
Summer: SAE 90 Winter: Same
Type of gearing—*spiral bevel, worm, hypoid*: Hypoid
Gear ratio—*standard 5-passenger 4-door sedan* 60, 61, 62 (3.77) 75 (4.27)
Optional gear ratios: None

Number of teeth	61, 62, 60	75	61, 62, 60	75
In ring gear	(49)	(47)		
In pinion			(13)	(11)

How is pinion adjusted—*screw or shims*: None
How is pinion bearing adjusted—*screw or shims*: None
Are pinion bearings carried in sleeve: No
Backlash between pinion and ring gear: .003" to .010"

TIRES and WHEELS

Tires—
Make: U.S. & Firestone

Size	61, 62, 60 (7.00x15)	75 (7.50x16)	No. of plies.	61, 62, 60	75
				4	6

TIRES and WHEELS (Cont'd)

Inflation pressure—Front	61, 62, 60 (28)	75 (24)	Rear	61, 62, 60 (28)

Rim—Diameter 61, 62, 60 (15") 75 (16") Width 61, 62, 60 (5.50)

SPRINGS

FRONT SPRING—

Independent or conventional suspension: Independent
Type—*coil, semi-elliptic, transverse, torsion*: Coil
Make: Eaton Spring
Material: G.M. 9260
Torsional stabilizer at front: Torsion Bar
If leaf— None
Length: Width:
Number of leaves—5-passenger, 4-door sedan:
Are radius rods used on axle:

If coil—	61, 62	60	75
Free length	(15-1/4")	(15-7/16")	(15-3/4")

Length under curb weight: 9-13/16" normal

REAR SPRING—

Independent or conventional suspension: Conventional
Type—*coil, semi-elliptic, transverse, torsion*: Semi-Elliptic
Make: Eaton Spring
Material: G.M. 9260
Torsional stabilizer at rear: Cross Link
If leaf—61, 62, 60 (54-1/2")
Length 75 (56-1/2") Width: 2"
Number of leaves—5-passenger, 4-door sedan 61, 62, 60 (8) 7
Spring leaves lubricated with: Wax Impregnated Liners
Spring cover, Yes: None No:
Spring shackles—
Front—Type: None Make:
Rear—Type: Compression Link Make: Harris Bushing
Spring bolts—
Type: U-Bolt
If coil—
Free length: None
Length under curb weight: --
Rate for above: -- *pounds per inch*
Shock absorbers—
Make: Delco Products
Type, one way with lever, two way with lever, or direct acting
Front: Double Action-End to End
Rear: " " " " "
Fluid capacity (~~ex~~)—front 144-152 c.c. rear 141-149

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 1947
Revised Sept. 23, 19

STEERING

Steering gear—
Type Recirculating Ball
Make Saginaw Model
Ratio 61, 62, 60 (21.30) 75 (23.68)
Lubricant recommended S-200 Steering Gear Lub.
Steering wheel diameter 18"
Drag link longitudinal or transverse Transverse
Tie rod—one or two Two
Is intermediate steering arm used No
Number of turns of steering wheel for full left to right swing of wheels 3.94
Car turning radius—*feet*—~~curb to curb~~ Both 61 19.6, 62 20.1, 60 21.0, 75 22.0
Caster—*degrees* Neg. 1/2° to Pos. 1/2°
Camber—*degrees or* -3/8° ~~min~~ to + 3/8°
Toe-in—*inches* Neg. 1/32 ° to Pos. 3/32
Crosswise inclination of kingpin—*degrees* 5° 51' at zero camber
~~Front~~ Independent Suspension
Make Own Model
Section type—*I-beams, tubular or none* --
End type—*Elliott or reverse Elliott* --
Minimum road clearance—*tires inflated* 61,62,60 (7 21/32") 75 (8 21/32")

BRAKES

Foot brakes—
Make Bendix
Type of mechanism, *hydraulic or mechanical* Hydraulic
If vacuum booster is standard, state make
Brake lining moulded, semi-moulded or woven—
Primary shoe Molded
Secondary shoe Molded
Drum—
Material Cast Iron-Steel Face Diameter 12"
Lining—
Length per wheel 24 1/2"

BRAKES (cont'd)
Rear 61,62,60 (2") 75 (2 1/2")
Front Width (2 1/4") (2 1/4") Thickness 3/16"
Clearance—*toe* .007-.010" *heel* .007 - .010"
Total foot braking area 61,62,60 (208 sq. in) 75 (2
Percent braking power on rear wheels 44.2%
Hand lever operates on—*transmission, separate rear brakes, rear service brakes or all four service brakes.* Rear Service Bra
Hand brake, if separate from service brake—
Internal or external
Drum diameter
Lining—
Length per drum
Width Thickness
Clearance

FRAME and OTHER GENERAL DATA

	61,62,60	75
Frame—		
Depth—*maximum*	(6 5/8")	(7 7/8")
Thickness—*maximum*	61,62 (9/64")	60,75 (5/32"
Flange width—*maximum*	61,62,60 (2")	75 (2 1/4
Wheelbase	61 126" 62 129" 60 133"	75 136 1/2
Tread—		
Front	59 59 59	58 1/2
Rear	63 63 63	62 1/2
Weight of standard 5-passenger, four-door sedan—		
Shipping	4138 4201 4351	4836
Curb	4310 4373 4523	5008

Price of standard 5-passenger, 4-door sedan Page 10
First serial number, this series 61 (5420001) 62 (8420001
60 (6420001) 75 (3420001
Serial number location Frt. Right cylinder block at
water pump numbered right angle to crankshaft

* Overall length of car—
* With bumpers and bumper guards
* Overall width of car
* Overall height, road to roof with no load

	61	62	60	75
* Overall Length	214 1/8"	219 3/16"	223 3/16"	225 15/16
Overall Width	80 7/8	80 3/4	80 3/4	82 5/16
Overall Height at shipping weight	68 1/2	66 11/16	66 11/16	71 13/16

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 194
Revised Sept. 23, 194

NOTE—In giving bearing dimensions, kindly use the following order: inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

BEARINGS

Water pump bearing—
Make or type N.D. Ball
Size or number 88016

Fan bearing—
Make or type N.D. Ball (Special Double-Row)
Size or number 1419838

Starting motor commutator end bearing—
Make or type In Cast Iron Frame
Size or number

Starting motor drive end bearing—
Make or type Bronze Bushing
Size or number 3/4 x 13/16 x 23/32"

Starting motor outboard bearing—
Make or type Bronze Bushing
Size or number 9/16 x 5/8 x 3/4"

Generator commutator end bearing—
Make or type Bronze Bushing
Size or number 9/16 x 3/4 x 3/4"

Generator drive end bearing—
Make or type N. D. Ball
Size or number 903203

Transmission main drive gear front pilot bearing—
Make or type N. D. Ball
Size or number 907109

Clutch throwout bearing—
Make or type Bearings Co. of America (Ball)
Size or number CTDS-56

Transmission main drive gear rear bearing—
Make or type Hyatt Roller
Size or number 1294780

Transmission main shaft front pilot bearing—
Make or type N. D. Ball
Size or number 954105

Transmission main shaft rear bearing—
Make or type N. D. Ball
Size or number 954177

Transmission countershaft front bearing—
Make or type Needle Bearings
Size or number

Transmission countershaft rear bearing—
Make or type Needle Bearings
Size or number

Transmission reverse idler bearing—
Make or type Steel Backed Babbitt Bushings
Size or number 7/8 x 1 x 1"

Overdrive shaft rear bearing—
Make or type None
Size or number

Overdrive shaft pilot bearing—
Make or type None
Size or number

Main shaft extension bearing—
Make or type Two Steel Backed Babbitt Bushi
Size or number 1442073

Rear axle pinion shaft front bearing—
Make or type Timken Tappered Roller
Size or number 1422450

Rear axle pinion shaft rear bearing—
Make or type Timken Tappered Roller
Size or number 61, 62, 60S - 1422451 75- 14

Differential right bearing—
Make or type Timken Tappered Roller
Size or number 1440844

Differential left bearing—
Make or type Timken Tappered Roller
Size or number 61, 62, 60S - 1419355 75 - 1440

Rear wheel inner bearing—
Make or type N. D. Ball
Size or number 954172

Rear wheel outer bearing—
Make or type None
Size or number

Front wheel inner bearing—
Make or type N. D. Ball
Size or number 909062

Front wheel outer bearing—
Make or type N. D. Ball
Size or number 909085

Kingpin upper bearing—
Make or type Steel Backed Bronze Bushing
Size or number 59/64 x 1 1/16 x 1 1/4

Kingpin lower bearing—
Make or type Steel Backed Bronze Bushing
Size or number 59/64 x 1 1/16 x 1 1/4

Kingpin thrust bearing—
Make or type Hoover Ball Bearing Co.
Size or number 1438440

1947 MODEL SPECIFICATIONS

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 1947

NOTE: (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed *with its additional price.*

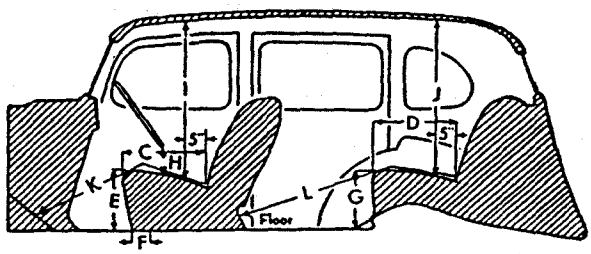
(2) Enter on top line your own model name, or series mark corresponding to Standard, DeLuxe or Custom.

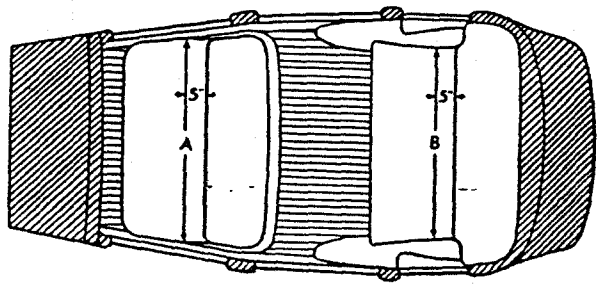
EQUIPMENT	Models: Standard	DeLuxe	Custom
Catalog Designation of Model All Series & Models	X		
Lacquer make R.M.	X		
Body finish, *lacquer or synthetic enamel* Lacquer	X		
Fender finish, *lacquer or synthetic enamel* Lacquer	X		
Hardware make Ternstedt	X		
Speedometer make A.C.	X		
Gasoline gauge make A.C.	X		
Thermometer make A.C.	X		
Car lock make Briggs & Stratton	X		
Car lock operates *on ignition or ignition and steering*	X		
Clock make Jaeger *mechanical or electrical* Electric	X		
Cigar lighter make Casco	X		
Safety glass make Libby-Owens-Ford			
Safety glass type, *laminated or tempered* Laminated	X		
In windshield "	X		
In side windows "	X		
In rear window Tempered	X		
Bumper make General Spring & Bumper	X		
Bumper guard make Own	X		
* Car heater make Type Circulating			
Direction signal make Delco	X		
Front—*yes or no* Yes Rear—*yes or no* Yes	X		
No. of tail lights included Two	X		
No. of visors included Two	X		
No. of horns included Two	X		
No. of windshield wipers included Two	X		
No. of spare tires included One	X		

* Not included in factory delivered price.
Underseat Heater - Harrison Radiator
Dash Heater - Eaton Mfg. Co.

Make of Car CADILLAC Model 61, 62, 60S, 75 Date March 10, 1947

BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)





INTERIOR

All interior body dimensions taken with front seat in its rear position	6109	6069	6269	7519
Width of front seat cushion, measured 5 inches from back (A)	60-1/2	62	62	60-3
Width of rear seat cushion, measured 5 inches from back (B)	50 5/8	52	52	50-1
Depth of front seat cushion (C)	18-1/4	18	18	18-1
Depth of rear seat cushion (D)	20	20	20	20
Height of front seat cushion measured 12½ inches from center line of body (E)	16-7/8	16-1/4	16-1/4	15-1
Front seat horizontal adjustment, inches (F)	4-1/2	4-1/2	4-1/2	4
Front seat vertical adjustment, inches	None			
Height of rear cushion measured 12½ inches from center line of body (G)	15-5/8	15-5/16	15-3/16	16-
Vertical distance steering wheel and seat cushion (H)	5 3/4	5 1/2	5 1/2	6 1
Head room at front seat, measured 5 inches from back (I)	37-1/2	36-1/2	36-1/2	37-
Head room at rear seat, measured 5 inches from back (J)	36-1/2	35	34-15/16	35
Leg room in front seat, measured from 6 inches up on toe board, following contour of seat cushion (K)	43-1/8	41-3/4	42-1/8	42-
Leg room in rear seat, measured from center of foot rest, following contour of seat cushion (L)	40-3/8	43-3/16	40-7/8	40-
Trunk capacity, cubic feet	16.51	16.7	16.7	18.
Width of left front pillar on diagonal with door closed	4-1/2	3-3/4	3-3/4	4-1

Make of Car CADILLAC Model 61, 62, 60S, & 75 Date Sept. 29, 1947

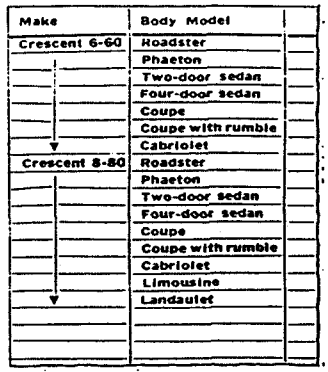
BODY DETAIL AND EQUIPMENT FORMS

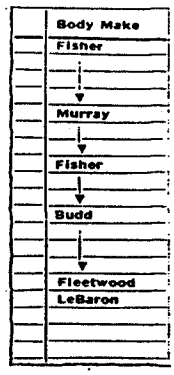
DIRECTIONS

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

IMPORTANT—To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.





MAKE AND MODEL	BODY TYPE List Types on Ascending Price Scale Beginning with the Lowest Price	Factory Delivered Price Including Federal Tax and Handling Charge	Number of Pass-engers	Wheel-base	Shipping Weight	Seating Arrange-ment Number See Below	Body Make
Cad. 6107	Dyn. Coupe	$2200	5	126	4082#	3	Fisher*
Cad. 6109	4 Door Sedan	$2324	5	126	4138	4	↓
Cad. 6207	Dyn. Coupe	$2446	5	129	4117	3	↓
Cad. 6269	4 Door Sedan	$2523	5	129	4201	3	↓
Cad. 6267	Conv. Coupe	$2902	5	129	4450	3	↓
Cad. 6069	4 Door Sedan	$3195	5	133	4351	4	Fleetwood
Cad. 7519	4 Door Sedan	$4471	5	136	4836	5	↓
Cad. 7523	4 Door Sedan	$4686	7	136	4861	5	↓
Cad. 7533	4 Door Sedan Imp.	$4887	7	136	4939	5	↓
Cad. 7523-L	4 Door Sedan Bus.	$4368	9	136	4762	5	↓
Cad. 7533-L	4 Door Sedan Business Imp.	$4560	9	136	4822	5	↓

*Interior by Fleetwood

Prices as of August 1, 1947 Subject to change without notice.

SEATING ARRANGEMENT NUMBERS

1—Two-door car with no rear seat.
2—Two-door car with rumble seat.
3—Two-door car with conventional rear cushion.
4—Four-door car with cushions front and rear.
5—Four-door car with cushions front and rear plus two auxiliary seats folding into
6—Two-door car with two opera seats folding into sides of body.
7—Two-door car with two opera seats folding into rear of body.
8—Two-door car with one opera seat folding into rear of body and other seat stationary.
9—Two-door car with rear stationary seat fo